

## Theory of constraints



- ➤ Theory of Constraints (TOC) is an overall management philosophy introduced by Dr. Eliyahu M. Goldratt in his 1984 book titled The Goal, that is geared to help organizations continually achieve their goal.
- ➤ The title helps in achieving more of its goal by a very small number of constraints, and that there is always at least one constraints.





## **Definitions**

- > A **bottleneck** is any resource with a capacity equal to or less than the demand placed upon it
- ➤ A **constraint** is anything that limits a system's performance, relative to the system goal





## Theory of Constraints

 For a preliminary example of the Theory of Constraints, imagine you are building electric cars. You have all the pieces except for one key component: the batteries. Due to a material shortage, your company will need to wait an extra month to receive them.







Repeat the Process Exploit the Constraint

Elevate the Performance of the Constraint Subordinate & Synchronize to the Constraint