# Polymerase Chain Reaction (PCR): Definition, Procedure, and Application

## 1 Definition of Polymerase Chain Reaction (PCR)

Polymerase Chain Reaction (PCR) is a molecular biology technique used to amplify specific DNA sequences from a small amount of template DNA. Developed by Kary Mullis in 1983, PCR enables the rapid production of millions of copies of a target DNA segment, making it a cornerstone of genetic research, diagnostics, and biotechnology. By cycling through temperature-dependent steps, PCR replicates DNA in vitro, mimicking the natural DNA replication process. It is highly sensitive, specific, and versatile, with applications in medical diagnostics, forensic science, and pharmaceutical development.

## 2 Procedure of Polymerase Chain Reaction

PCR involves a series of repeated cycles, each consisting of three main steps: denaturation, annealing, and extension. The process requires specific reagents and equipment.

### 2.1 Components of PCR

- Template DNA: The DNA sample containing the target sequence to be amplified.
- **Primers**: Short, single-stranded DNA sequences (15–30 nucleotides) complementary to the ends of the target DNA.
- **Taq Polymerase**: A heat-stable DNA polymerase derived from *Thermus aquaticus*, which synthesizes new DNA strands.
- **dNTPs**: Deoxynucleotide triphosphates (dATP, dTTP, dCTP, dGTP) as building blocks for DNA synthesis.
- **Buffer and MgCl**<sub>2</sub>: Provide optimal conditions for enzyme activity and stabilize DNA.
- Thermocycler: A machine that precisely controls temperature cycles.

#### 2.2 Steps of PCR

- Denaturation (94–98°C):
  - The double-stranded template DNA is heated to 94–98°C for 20–30 seconds, separating it into single strands by breaking hydrogen bonds.
- Annealing (50–65°C):

– The temperature is lowered to 50–65°C for 20–40 seconds, allowing primers to bind (anneal) to their complementary sequences on the single-stranded DNA.

#### • Extension (72°C):

- The temperature is raised to 72°C, the optimal temperature for Taq polymerase, which extends the primers by adding dNTPs to synthesize new DNA strands. This step typically lasts 30–60 seconds per kilobase of DNA.
- Cycling: The three steps are repeated 20–40 times, exponentially amplifying the target DNA ( $2^n$  copies, where n is the number of cycles).
- **Final Extension and Storage**: A final extension at 72°C ensures completion of all strands, followed by cooling to 4°C for storage.

#### 2.3 Analysis

- Objective: Confirm amplification of the target DNA.
- **Process**: Amplified DNA (amplicons) is analyzed using agarose gel electrophoresis to verify size and quantity, or real-time PCR (qPCR) for quantitative analysis using fluorescent dyes.

## 3 Pharmaceutical Application

PCR has numerous applications in pharmaceuticals, particularly in drug development and quality control.

## • Detection of Contaminants in Biologics:

 PCR is used to detect viral or bacterial DNA contaminants in biopharmaceutical products, such as vaccines or recombinant proteins. For example, in the production of monoclonal antibodies using mammalian cell lines, PCR screens for the presence of adventitious agents like mycoplasma or retroviruses, ensuring product safety and compliance with regulatory standards.

# 4 Diagram of Polymerase Chain Reaction

The following figure illustrates the key steps in the PCR process.

### 5 Conclusion

Polymerase Chain Reaction is a transformative technique that amplifies specific DNA sequences with high precision and efficiency. Its cyclical process of de-

naturation, annealing, and extension enables the production of millions of DNA copies from minimal starting material. In pharmaceuticals, PCR is critical for ensuring the safety of biologics by detecting contaminants like viral DNA. The technique's versatility and sensitivity continue to drive advancements in diagnostics, research, and therapeutic development.

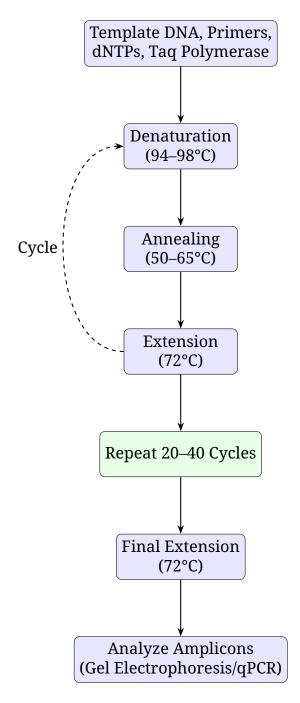


Figure 1: Schematic representation of the Polymerase Chain Reaction (PCR) process.