SNS COLLEGE OF PHARMACY AND HEALTH SCIENCES Coimbatore -641035



COURSE NAME: BP102T-PHARMACEUTICAL ANALYSIS (Theory)

I YEAR / I SEMESTER

SUB TOPIC: UNIT I-ERRORS: SOURCES OF ERRORS AND TYPES OF ERRORS.





Pharmaceutical Errors

Sources of Errors

- 1. Instrumental Errors Faulty calibration or malfunctioning equipment
- 2. Personal Errors Carelessness, fatigue, or bias of analyst
- 3. Method Errors Incorrect or unsuitable analytical method
- 4. Environmental Errors Temperature, humidity, light affecting results

Types of Errors

- 1. Determinate (Systematic) Errors Consistent and reproducible; can be corrected
- 2. Indeterminate (Random) Errors Occur by chance; cannot be predicted
- 3. Gross Errors Major mistakes such as recording wrong data or calculation errors

Design Thinking in Pharmaceutical Analysis – Errors

Empathize – Why Errors Matter

Accurate medicines
Patient safety
Trust in healthcare

Pharmaceutical Errors

Ideate – Sources of Errors

Human: carelessness

Instrumental: calibration issues

Environmental: humidity, temp

Method: wrong procedure

Test – PreventionDouble-check work
Calibrate instruments
Keep clean lab
Follow SOPs

Prototype – Types of Errors
Systematic – predictable
Random – unpredictable
Gross – major human blunders

Mistakes in measurement or formulation

Define – What Are Errors?

Leads to wrong results



ERRORS: SOURCES OF ERRORS AND TYPES OF ERRORS:-

DEFINITION:

In pharmaceutical analysis, an error is the difference between the true value and the observed (measured) value. No experiment is free from errors, but understanding and minimizing them ensures accurate and reliable results.

a) Personal Errors:

These are caused by human mistakes due to carelessness or lack of skill.

Examples:

Wrong reading of instruments (parallax error)

Improper weighing or titration

Fatigue or lack of concentration



Instrumental Errors:-

b) Instrumental Errors

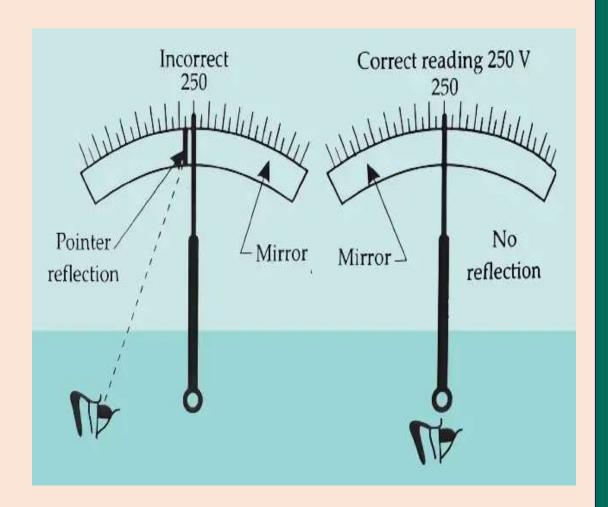
These arise from faulty or uncalibrated instruments or defective apparatus.

Examples:

Incorrect calibration of balance

Leaking burette or pipette

Temperature fluctuations affecting readings





2. Types of Errors:-

Errors are broadly divided into **three types:**

a) Gross Errors:

Large and easily detectable errors.

Caused by major mistakes in procedure or calculation.

Example: Using the wrong reagent or wrong unit.

b) Systematic Errors:

Occur regularly and predictably due to faulty equipment, environment, or procedure.

Can be identified and corrected.

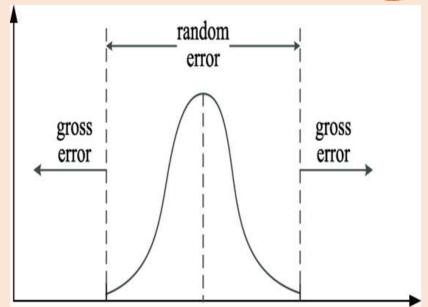
Example: Constant bias in balance or miscalibrated burette.

c) Random Errors:

Occur unpredictably and vary in magnitude and direction.

Caused by uncontrolled variables such as temperature, vibrations, or observer variations.

Example: Slight difference in colour perception during titration.





3. Minimization of Errors:-

To reduce errors:

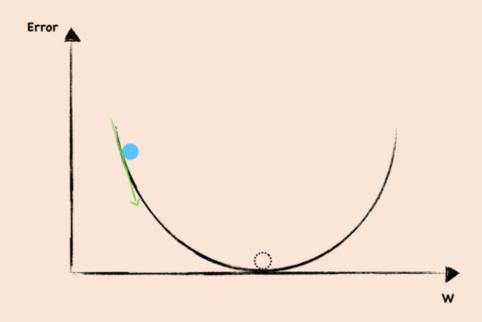
Calibrate instruments regularly

Follow standard operating procedures (SOPs)

Use high-purity reagents

Repeat experiments and take the mean value

Maintain proper environmental conditions





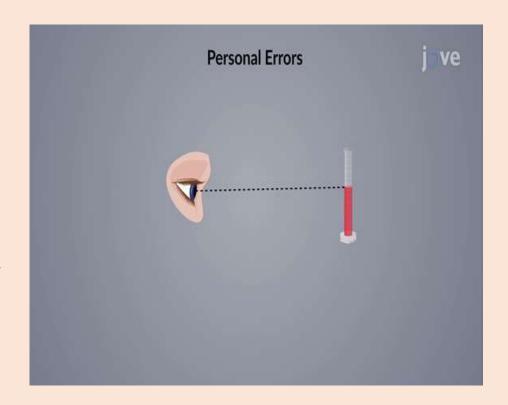
Analysis of Errors:-

1. Personal Errors

Analyst A misread the burette due to parallax error.

Analyst B **used wrong end-point colour judgment** in titration.

Analyst C **recorded values hastily**, leading to incorrect reading.





2. Instrumental Errors:-

The **balance** used was **not calibrated** properly.

The **pipette tip was chipped**, causing incorrect volume transfer.

The **temperature variation** affected the burette readings.

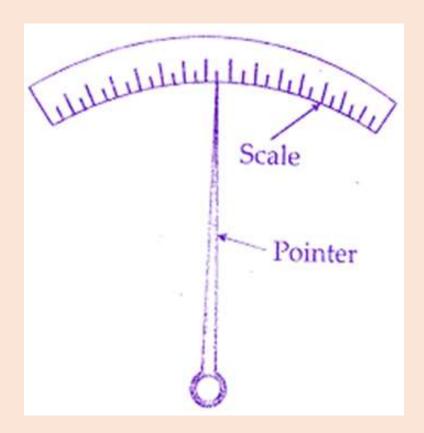


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Methods to Minimize Errors:-

- ➤ Regular calibration of instruments
- > Proper training and supervision
- ➤ Following SOPs (Standard Operating Procedures)
- ➤ Avoiding parallax errors
- ➤ Conducting replicate experiments





Methods to Minimize Errors in Pharmaceutical Analysis

Regular Calibration of Instruments

Check for Zero Error and Drift

Conduct Replicate Experiments

Proper Training and Supervision

Avoid Parallax Error (Correct Eye Level)

Follow Standard Operating Procedures (SOPs)

Use High-Quality Reagents and Standards

Maintain Clean Instruments and Glass ware

Control Environmental Conditions (Temperature, Humidity)

Recheck Calculations and Observations

Significant Figures:-



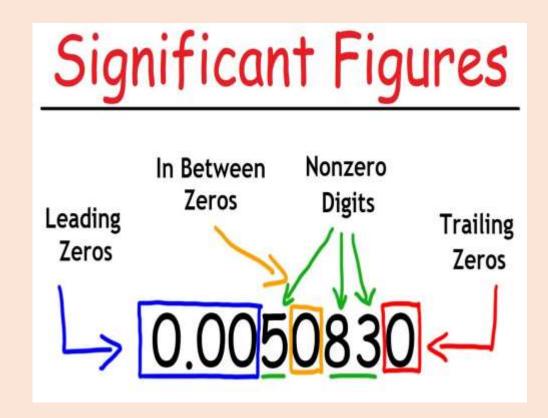
- ➤ **Definition:** Digits that represent meaningful measurement accuracy
- > Includes all certain digits + one uncertain digit
- \triangleright Example: 12.345 \rightarrow 5 significant figures

Rules for Significant Figures:-

- ➤ All non-zero digits are significant.
- > Zeros between digits are significant.
- ➤ Leading zeros are not significant.
- > Trailing zeros are significant if decimal present.

Rounding Off Rules:-

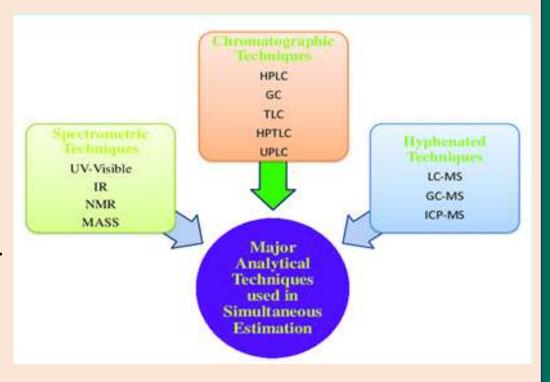
- \triangleright If digit $< 5 \rightarrow$ retain.
- If digit $\geq 5 \rightarrow$ increase previous digit by 1.
- Example: $12.346 \rightarrow 12.35$.





Applications in Pharmaceutical Analysis:-

- > Drug assay calculations.
- > Titration results.
- > Spectrophotometric measurements.
- > Ensures quality and compliance with pharmacopeia.





Case Study:

"The Mysterious Weight Loss of Paracetamol Sample" At PharmaLabs Pvt. Ltd., analyst Riya was assigned to analyze the purity of Paracetamol samples. During her experiment, she noticed that the measured weight of samples kept decreasing slightly each time she reweighed them. The analytical balance had not been recalibrated for months, and the air conditioner in the lab was malfunctioning, causing temperature fluctuations. Riya's supervisor, Dr. Mohan, asked her to identify the cause of the inconsistency and correct it to ensure reliable results.



ASSESSMENT:

Choose the most appropriate answer.

- 1. What type of error is most likely responsible for Riya's inconsistent measurements?
- A. Gross error B. Random error C. Systematic error D. Personal error
- 2. Which source of error mainly contributed to this problem?
- A. Environmental and Instrumental errors B. Personal errors
- C. Method errors D. Sampling errors
- 3. If Riya had accidentally recorded the wrong reading due to misalignment of her eye with the scale, what type of error would that be?
- A. Instrumental error B. Random error
- C. Personal error D. Method error
- 4. Suppose Riya spilled one sample while transferring it to the weighing boat. What category of error does this belong to?
- A. Systematic error B. Random error
- C. Gross error D. Method error
- 5. Riya's results became consistent and accurate. What did she achieve by these corrections?
- A. Reduced precision but increased accuracy B. Improved both accuracy and precision
- C. Reduced accuracy D. Only improved precision



Reference:

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- 2. A.I. Vogel, Text Book of Quantitative Inorganic analysis.
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- 5. John H. Kennedy, Analytical chemistry principles.
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