

# SNS COLLEGE OF PHARMACY AND HEALTH SCIENCES



*Affiliated To The Tamil Nadu Dr. MGR Medical University, Chennai*

*Approved by Pharmacy Council of India, New Delhi.*

**Coimbatore -641035**

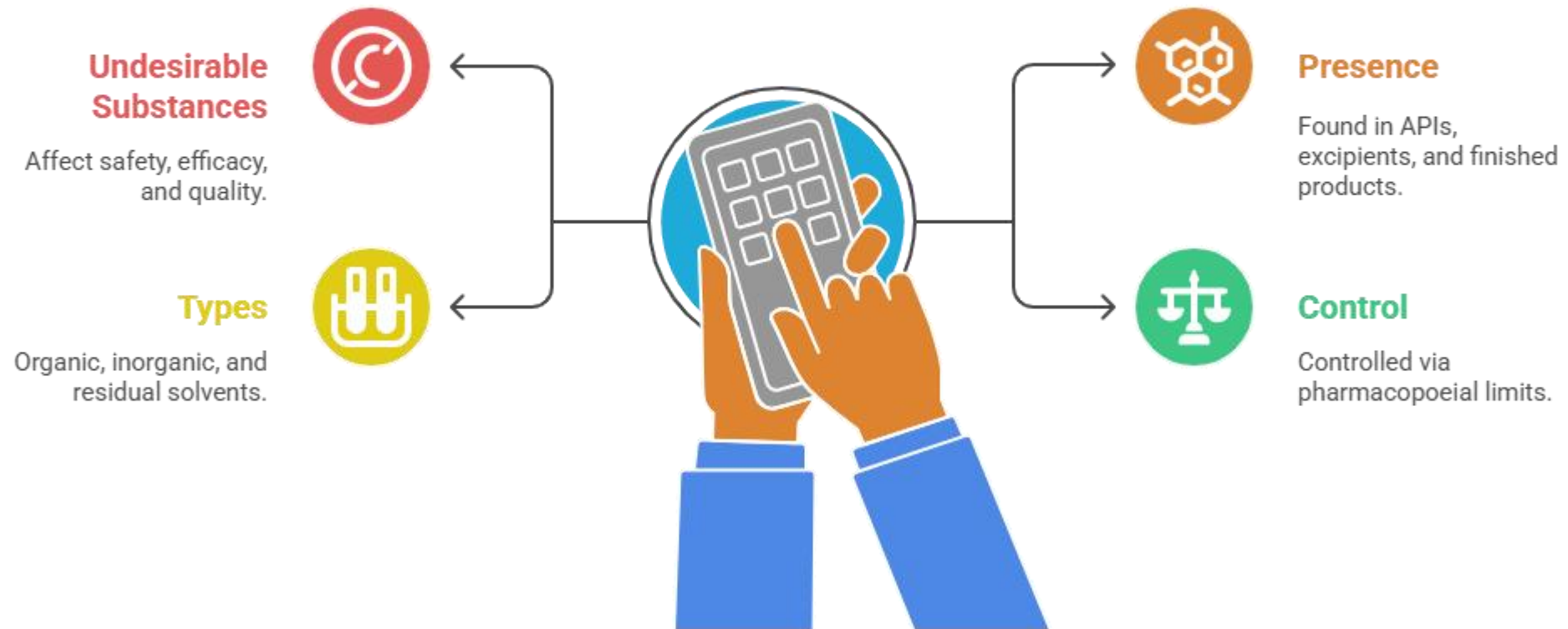
COURSE NAME : Pharmaceutical Inorganic Chemistry (BP 104 T)

I YEAR / I SEM

TOPIC: Sources of Impurities in Pharmaceuticals (UNIT I)

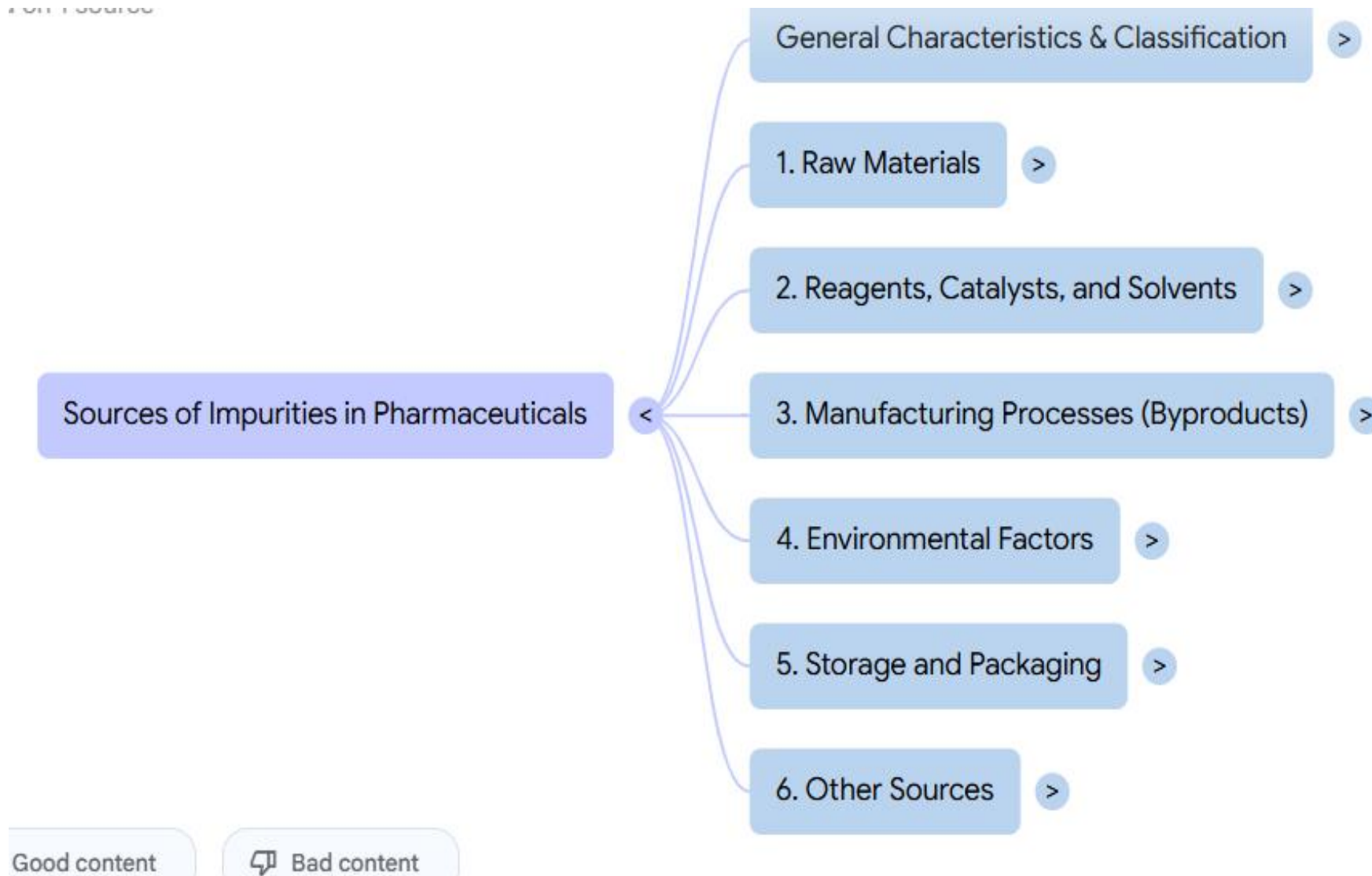
(Identifying contaminants in APIs and excipients)

## Impurities



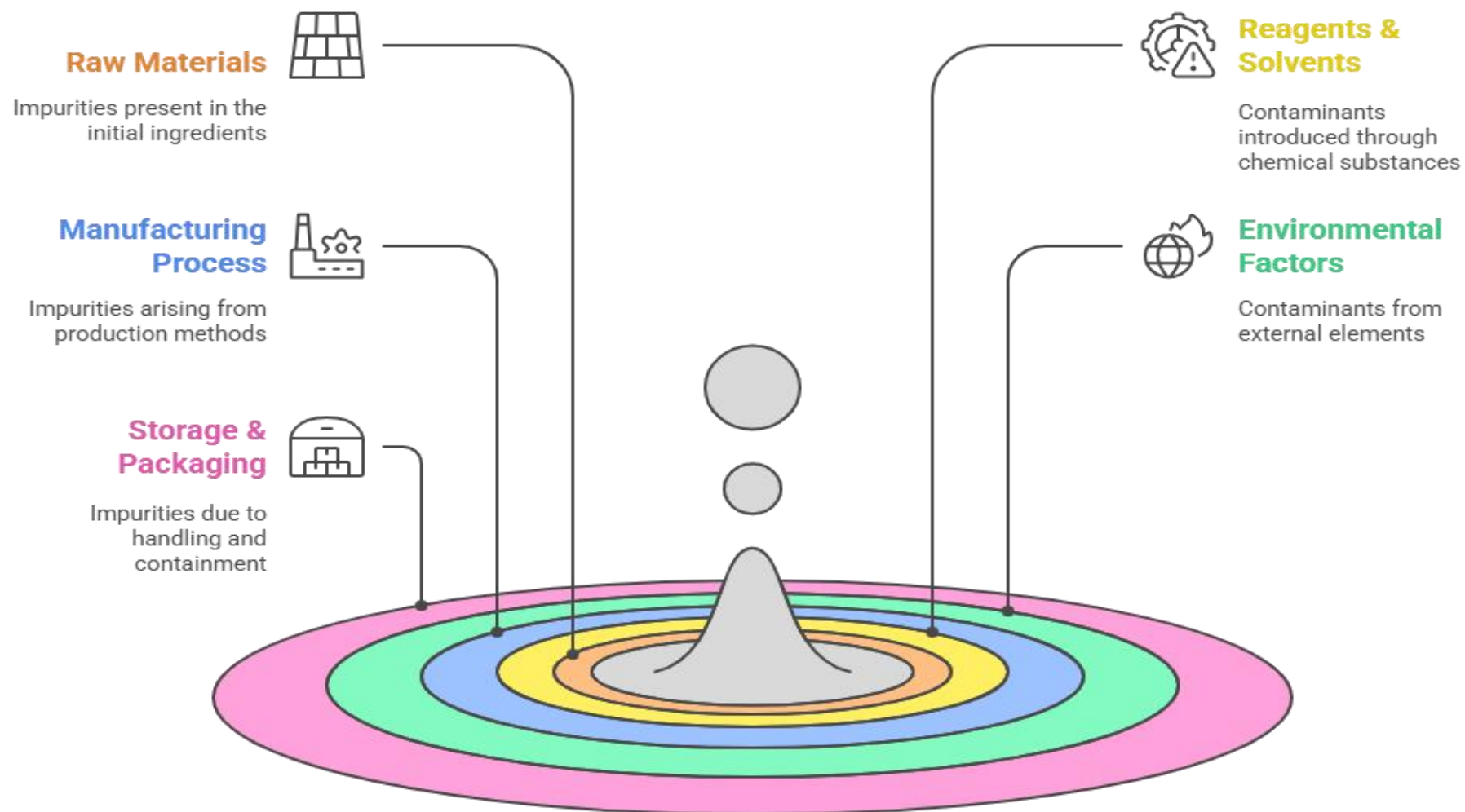
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API SOURCES



# Classification of Impurity Sources

## Sources of Impurities



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# 1. Raw Material Contaminants

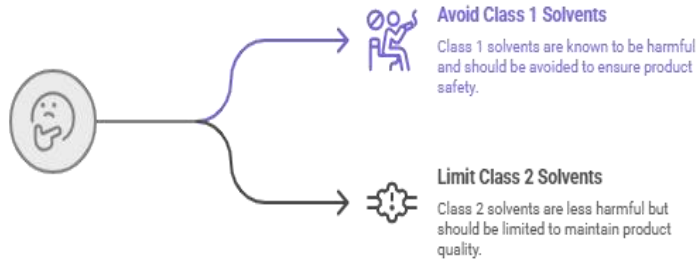
## Sources of Raw Material Contaminants



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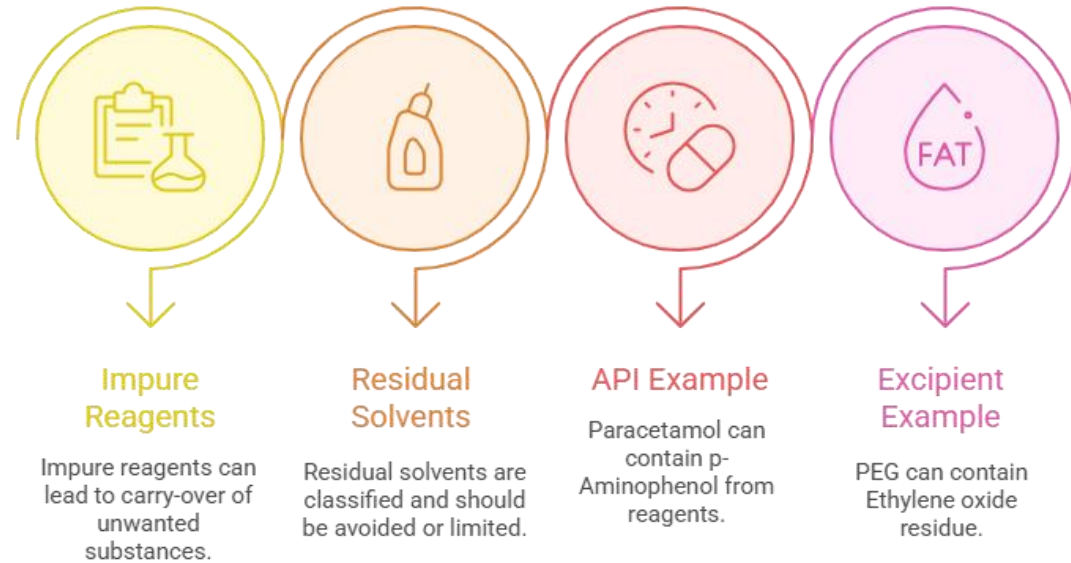
## 2. Reagents, Catalysts & Solvents

### How to manage residual solvents in pharmaceutical products?



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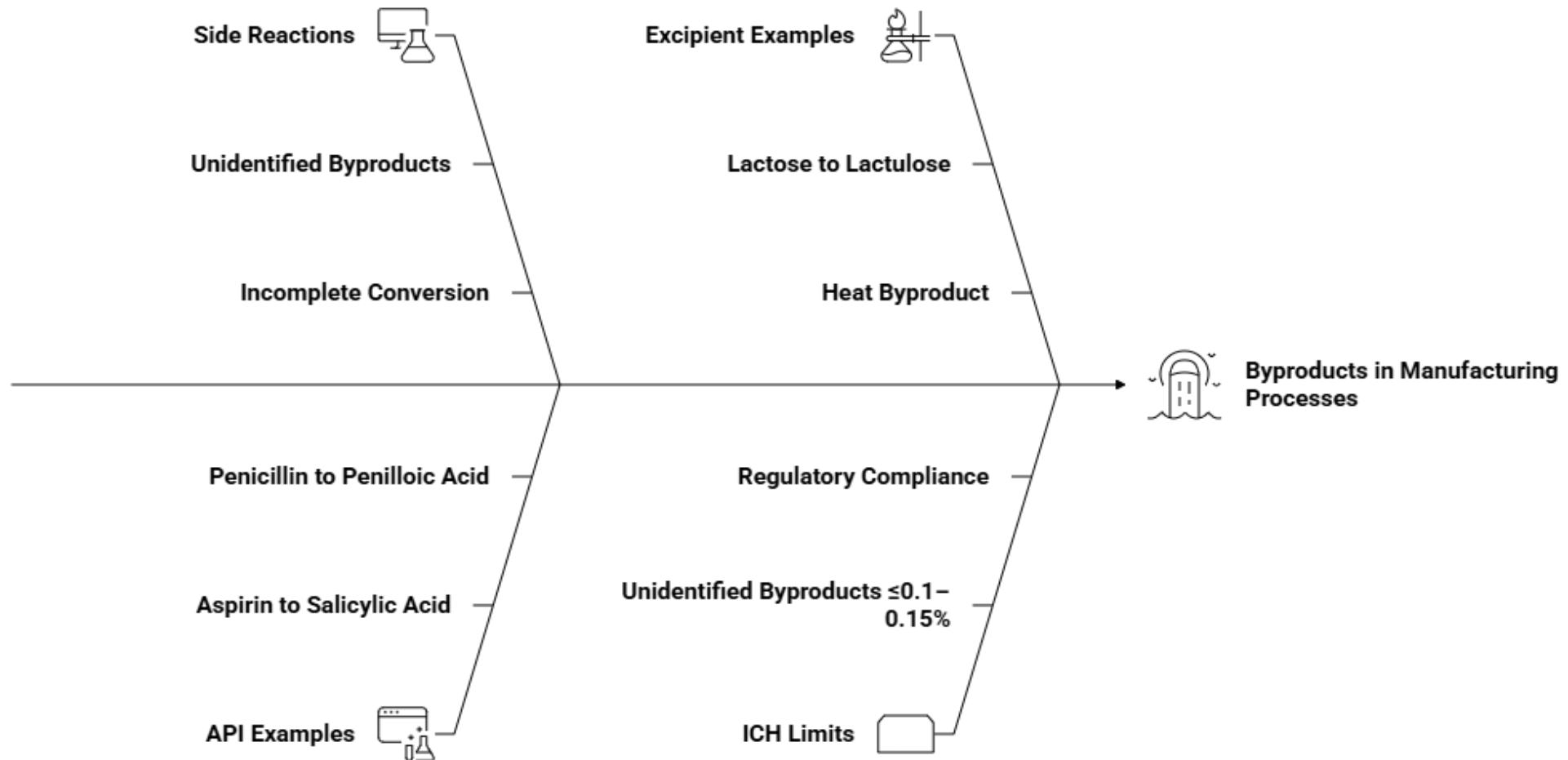
### Impurities in Pharmaceuticals



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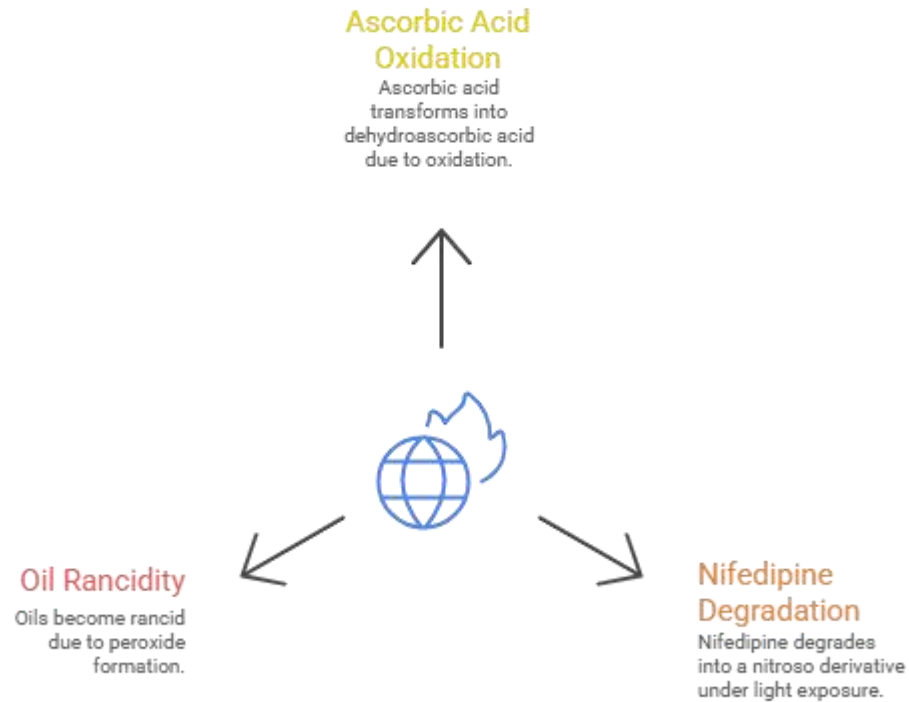
# 3. Manufacturing Process Byproducts

## Analyzing Byproducts in Manufacturing Processes

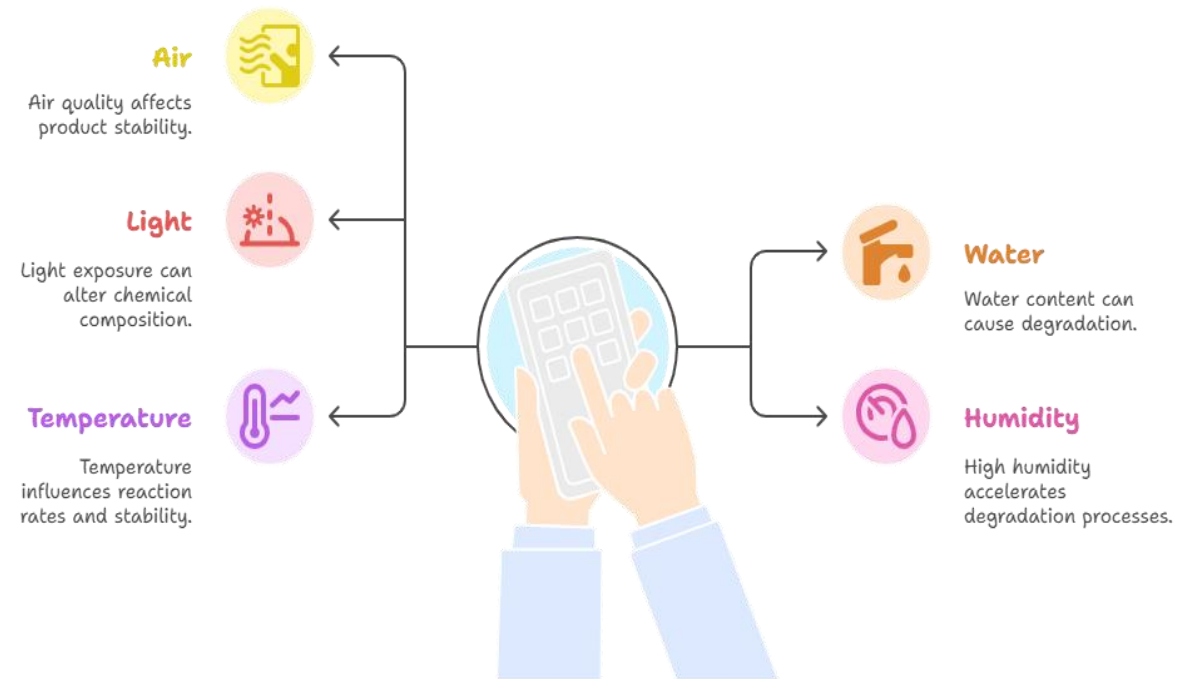


# 4. Environmental Factors

## Environmental Impact on Chemical Stability



## Environmental Factors





# Harmonization Efforts by the International Council for Harmonisation (ICH)

## ICH Formation and Mission

- 1 Founding in Brussels**  
ICH was established in 1990 in Brussels.
- 2 Member Organizations**  
EMA, MHLW, FDA, EFPIA, JPMA, and PhRMA joined as members.
- 3 Observer Organizations**  
WHO, Canada, Brazil, and China participated as observers.
- 4 Mission Statement**  
ICH aimed to harmonize technical requirements and reduce costs.
- 5 Guideline Development**  
Over 60 guidelines were developed in 25+ years.

## ICH's Strategic Goals



### Eliminating Redundant Testing

Streamlining processes to avoid unnecessary repetition



### Enabling Mutual Recognition of Data

Fostering trust and acceptance of data across regions



### Promoting Science- & Risk-Based Quality Control

Ensuring quality through scientific rigor and risk assessment



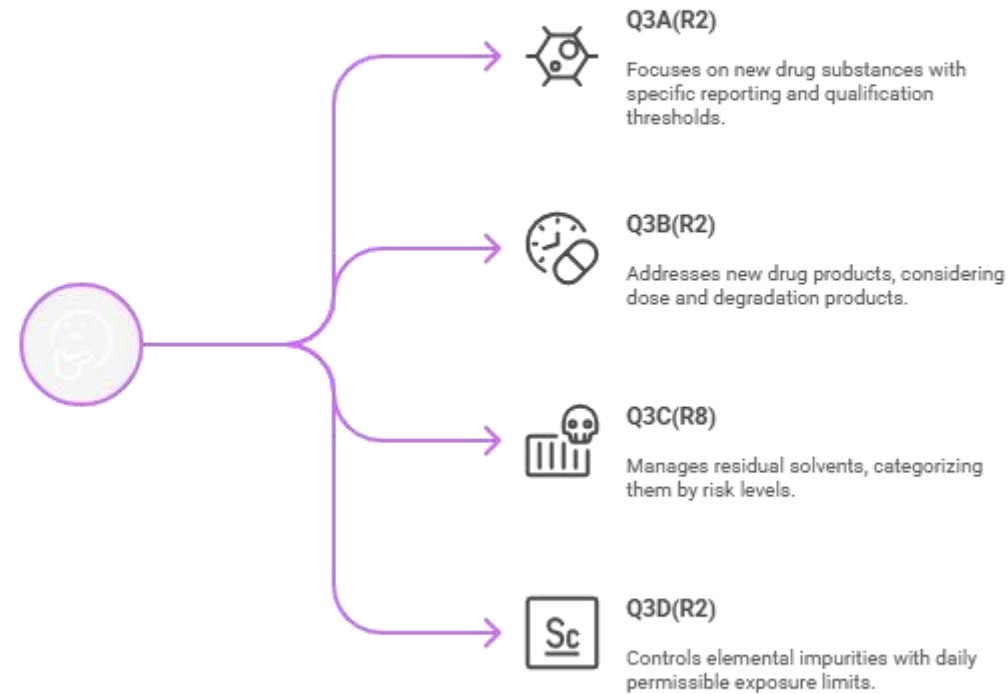
### Supporting Global Adoption via Training

Facilitating widespread understanding and implementation

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# Key ICH Impurity Guidelines

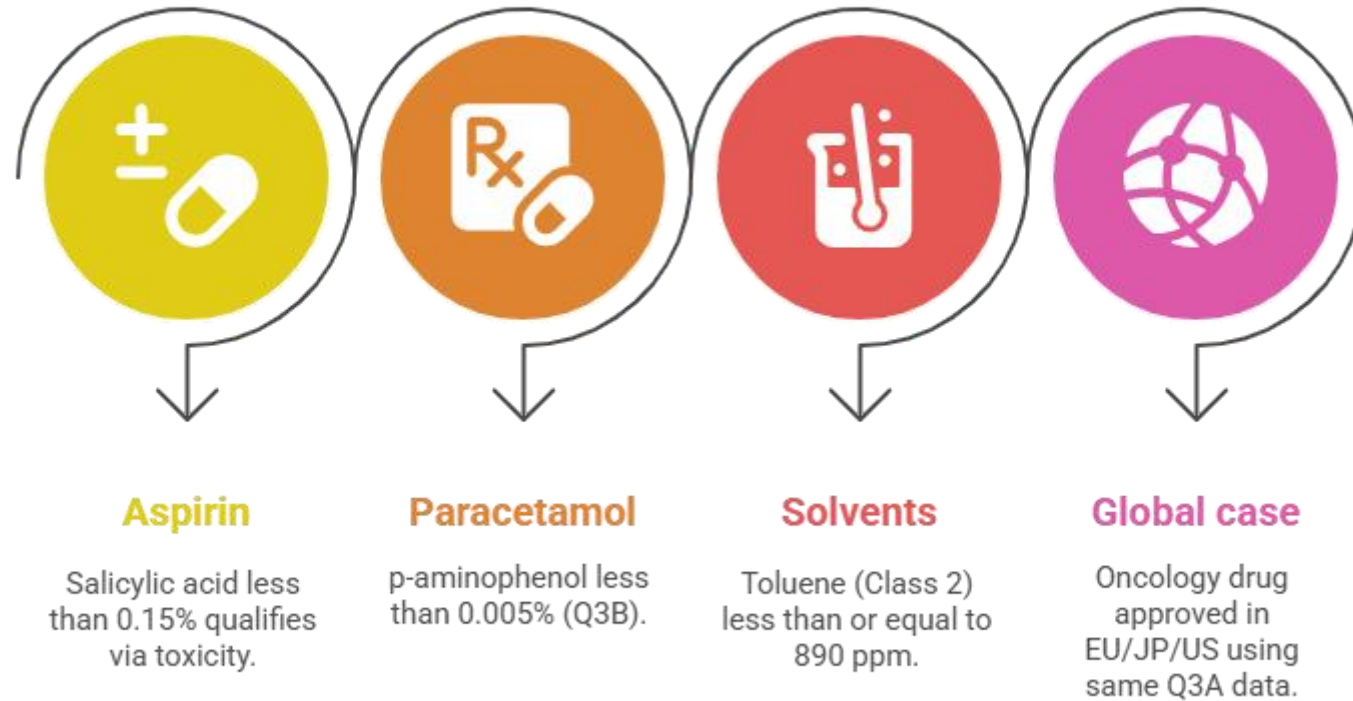
Which ICH impurity guideline should be followed?



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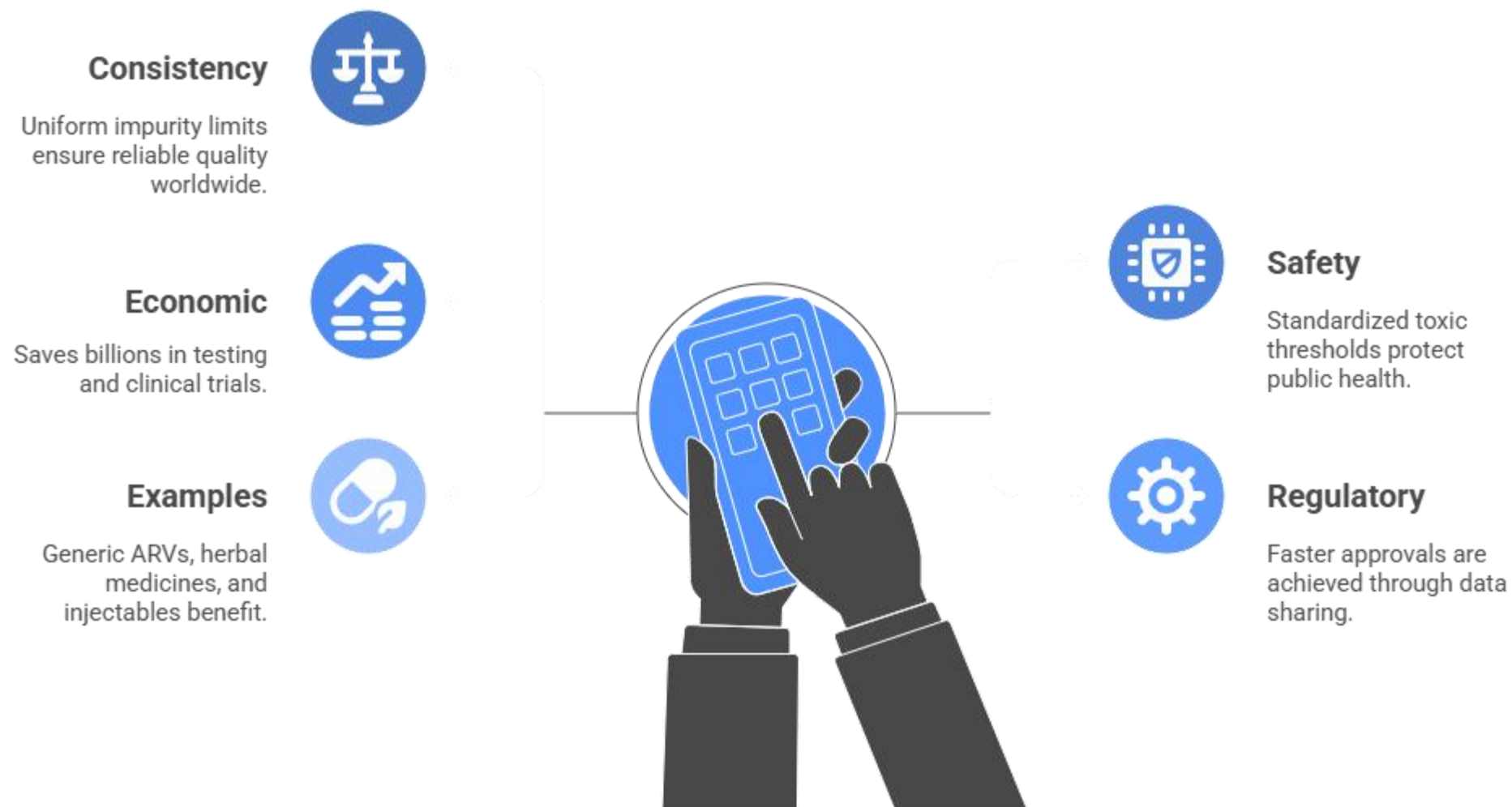
# ICH Examples

## ICH Examples

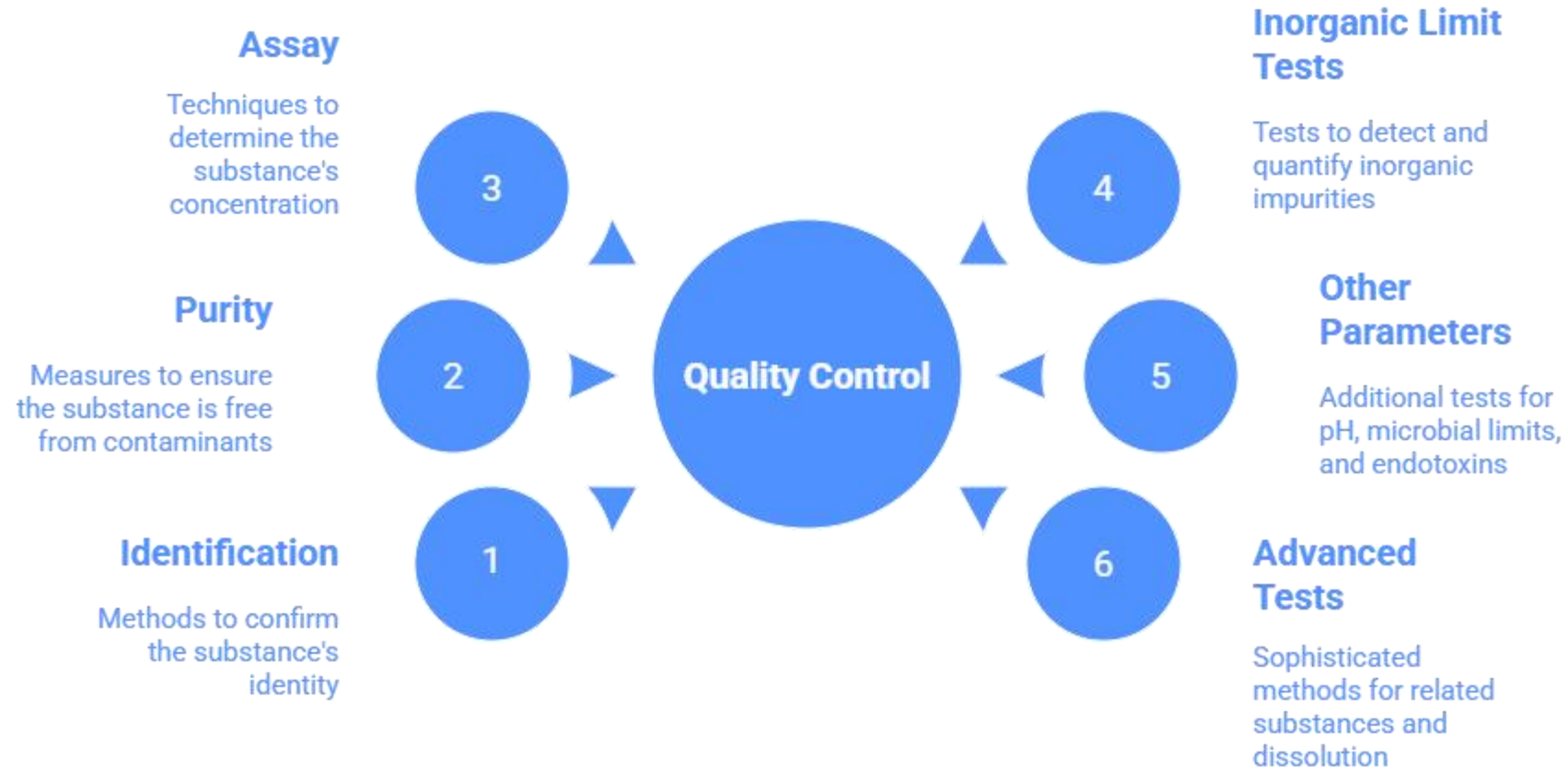


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## Global Impact of WHO & ICH



## Comprehensive Quality Control Parameters



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# SUMMARY AND TAKEAWAYS

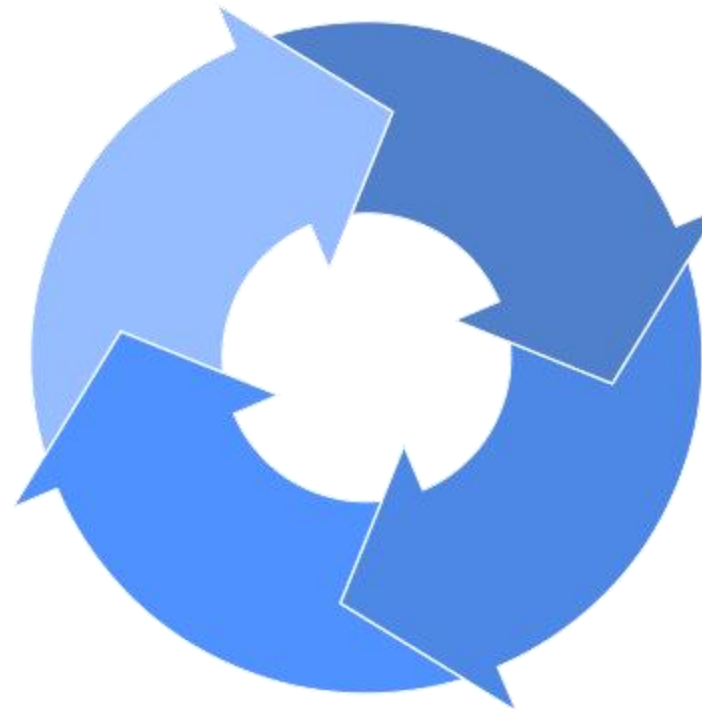
## Global Medicine Safety Cycle



**Future Focus**  
Adapt to emerging  
markets



**Safe Medicines**  
Ensure worldwide  
safety



**WHO Ph. Int.**  
Implement  
accessible methods



**ICH  
Harmonization**  
Achieve global  
efficiency

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1: When was the International Council for Harmonisation (ICH) founded, and which three regions were its original regulatory members?

A) 1951; WHO, Europe, Japan

B) 1990; EU (EMA), Japan (MHLW), USA (FDA)





## International Council for Harmonisation (ICH)



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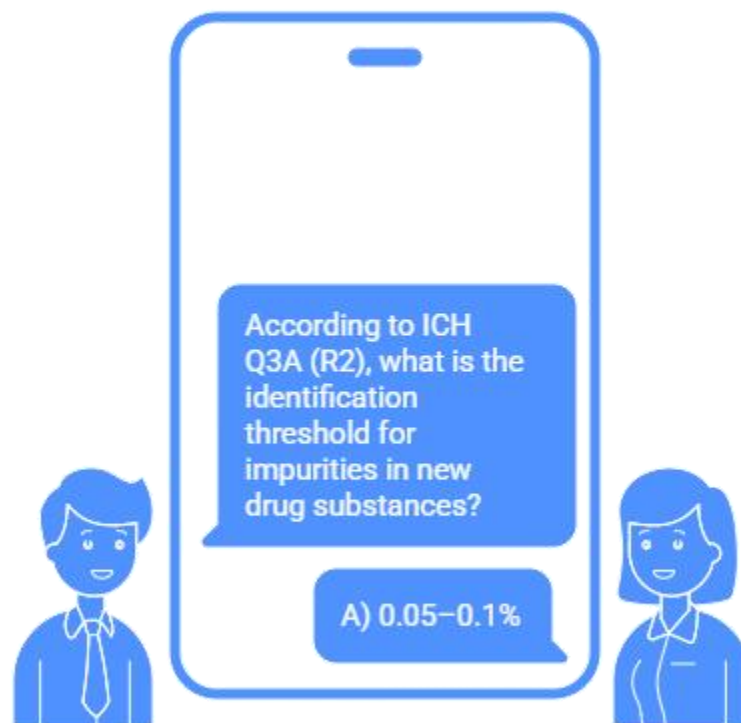
2: According to ICH Q3A (R2),  
what is the identification  
threshold for impurities in new  
drug substances?

A) 0.05–0.1%

B) 0.1–0.2%

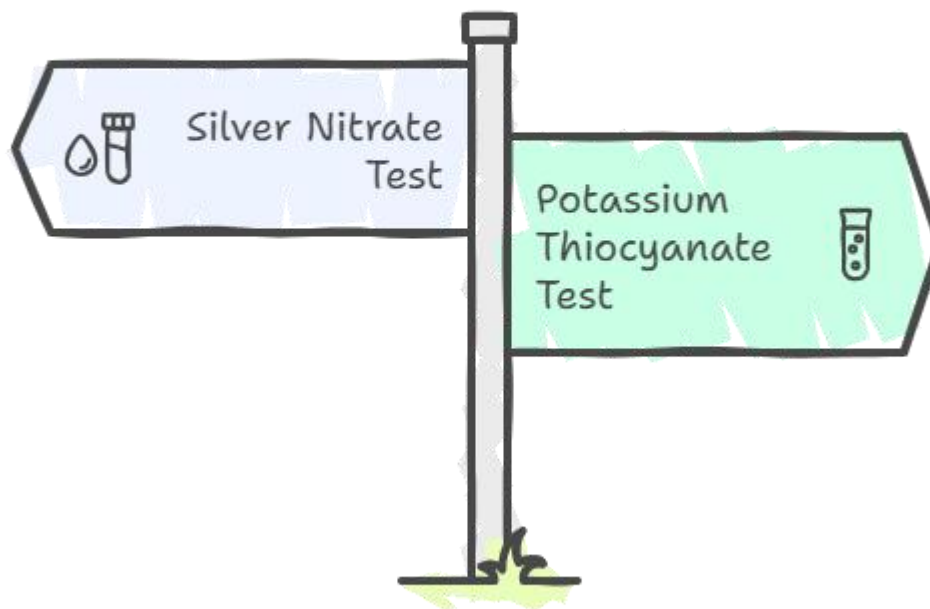


## ICH Q3A Identification Threshold



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Which test to use for iron limit in sodium chloride?



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## Limit of Iron in Sodium Chloride

Which test is used for the limit of iron in sodium chloride in the WHO International Pharmacopoeia?

The Potassium thiocyanate test.

What indicates compliance?

No red color, indicating a limit of less than 20 ppm.



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4: Which ICH guideline classifies residual solvents into Class 1 (to avoid), Class 2 (limit), and Class 3 (low toxicity), with benzene limited to <2 ppm?

- A) Q3D (R2)
- B) Q3C (R8)



## Which ICH guideline classifies residual solvents?

### Q3D (R2)

Focuses on elemental impurities, not residual solvents.



### Q3C (R8)

Classifies residual solvents into three classes with specific limits.

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5. In modern pharmacopoeial standards, what is the typical limit for heavy metals using the hydrogen sulphide precipitation method, as seen in magnesium sulphate?

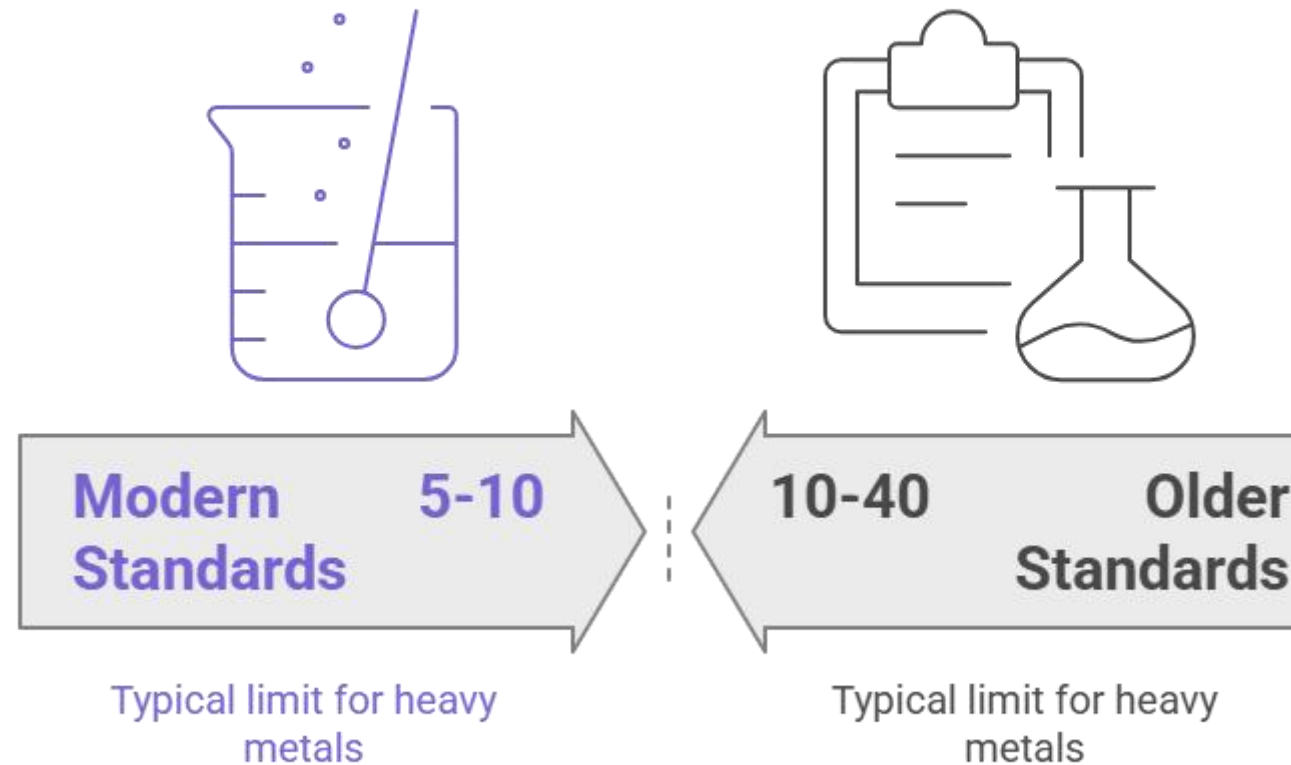
A) 5–10 ppm

B) 10–40 ppm





## Heavy Metal Limit (ppm)



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## REFERENCES

### 📖 Textbook References

1. WHO International Pharmacopoeia, 11th Edition (2022) – Cited in Session 2.pdf, p. 2.
2. ICH Guideline Q3A(R2): Impurities in New Drug Substances – Cited in Session 2.pdf, p. 3.
3. ICH Guideline Q3B(R2): Impurities in New Drug Products – Cited in Session 2.pdf, p. 3.
4. ICH Guideline Q3C(R8): Residual Solvents – Cited in Session 2.pdf, p. 3.
5. ICH Guideline Q3D(R2): Elemental Impurities – Cited in Session 2.pdf, p. 3–4.



# Thank You

