

SNS COLLEGE OF PHARMACY AND HEALTH SCIENCES

Affiliated To The Tamil Nadu Dr. MGR Medical University, Chennai

Approved by Pharmacy Council of India, New Delhi.

Coimbatore -641035

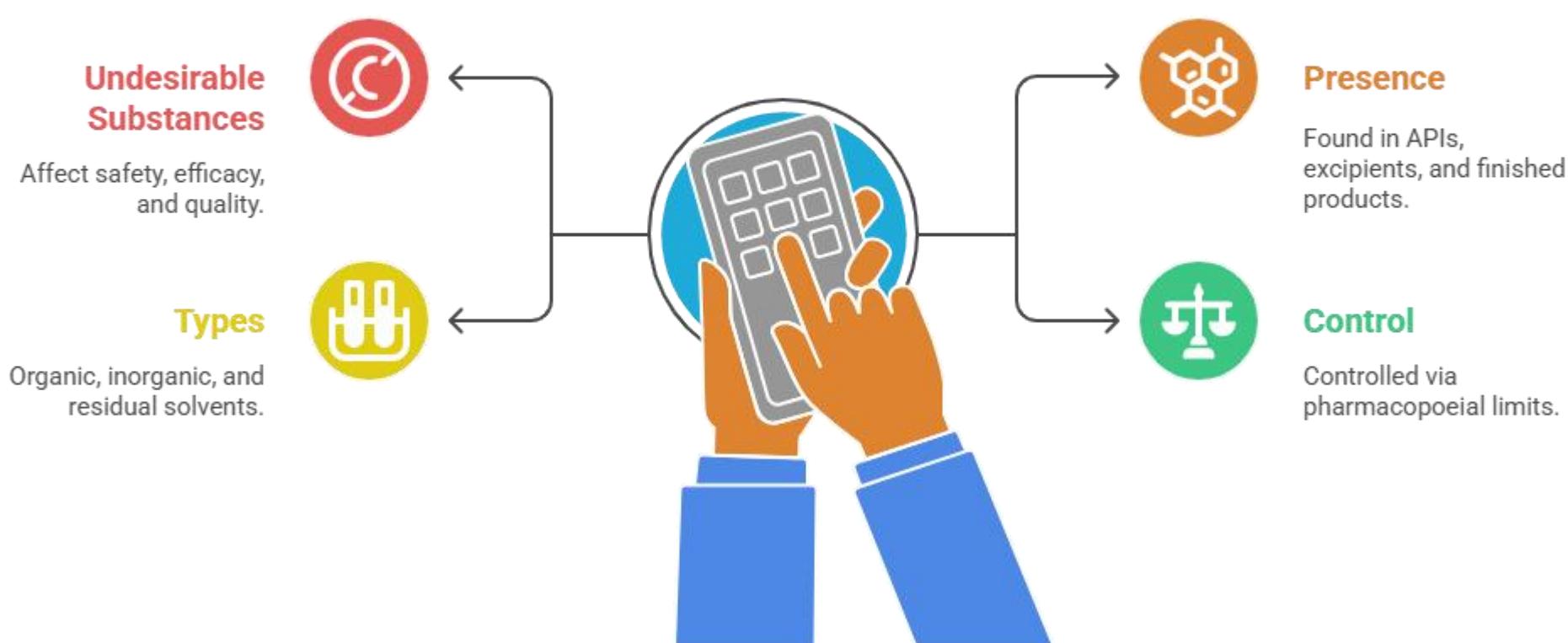
COURSE NAME : Pharmaceutical Inorganic Chemistry (BP 104 T)

I YEAR / I SEM

TOPIC: Sources of Impurities in Pharmaceuticals (UNIT I)

(Identifying contaminants in APIs and excipients)

Impurities



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Sources of Impurities in Pharmaceuticals

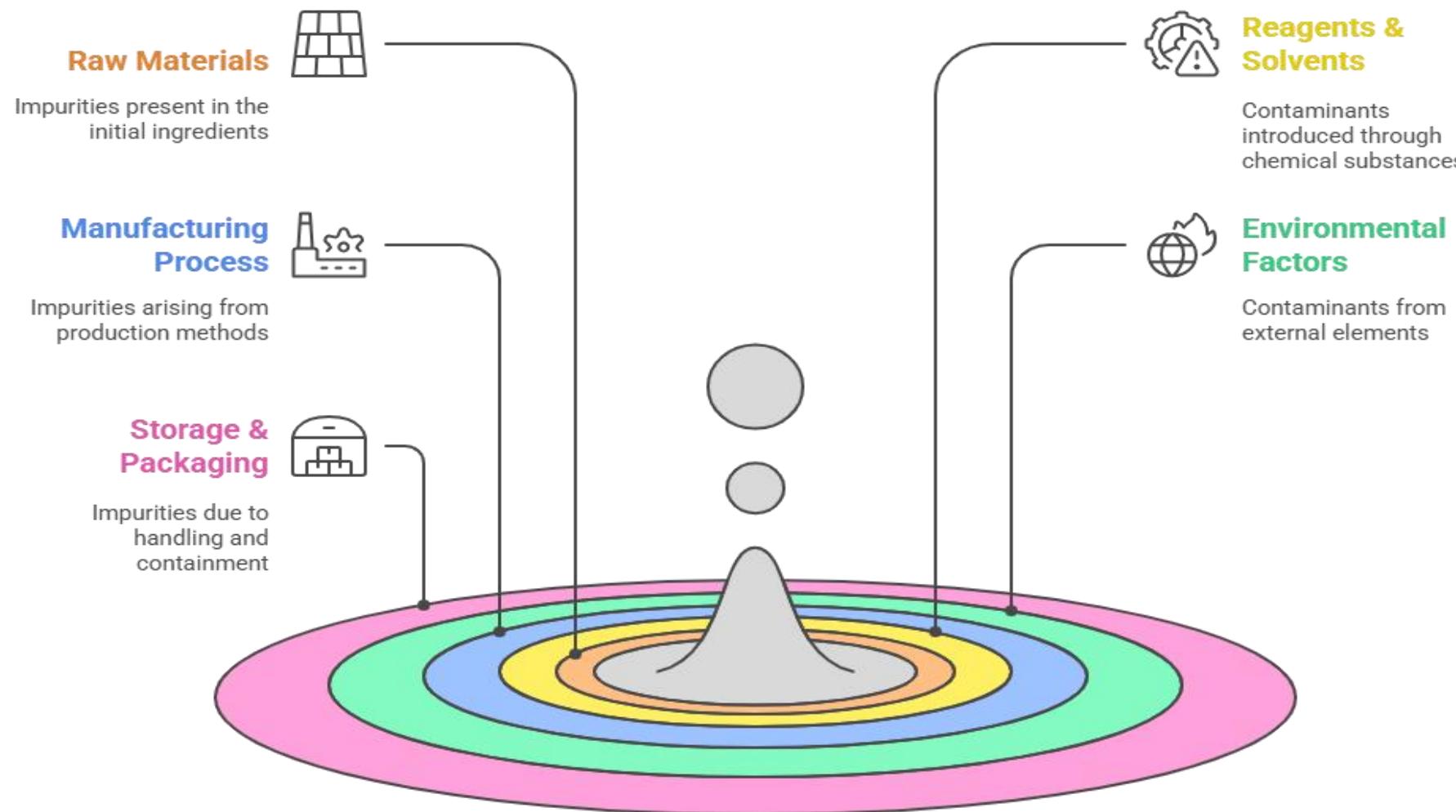


Good content

Bad content

Classification of Impurity Sources

Sources of Impurities



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1. Raw Material Contaminants

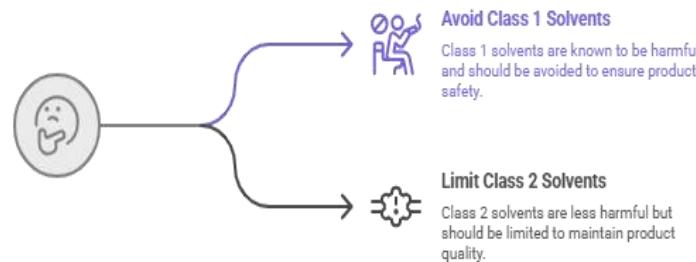
Sources of Raw Material Contaminants



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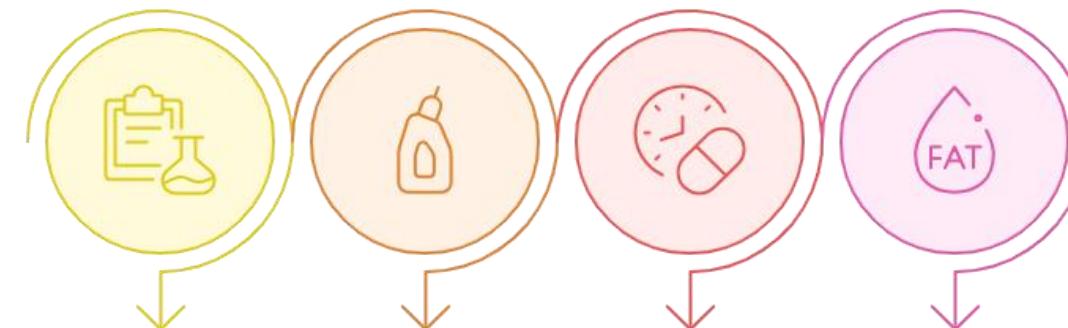
2. Reagents, Catalysts & Solvents

How to manage residual solvents in pharmaceutical products?



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Impurities in Pharmaceuticals



Impure Reagents

Impure reagents can lead to carry-over of unwanted substances.

Residual Solvents

Residual solvents are classified and should be avoided or limited.

API Example

Paracetamol can contain p-Aminophenol from reagents.

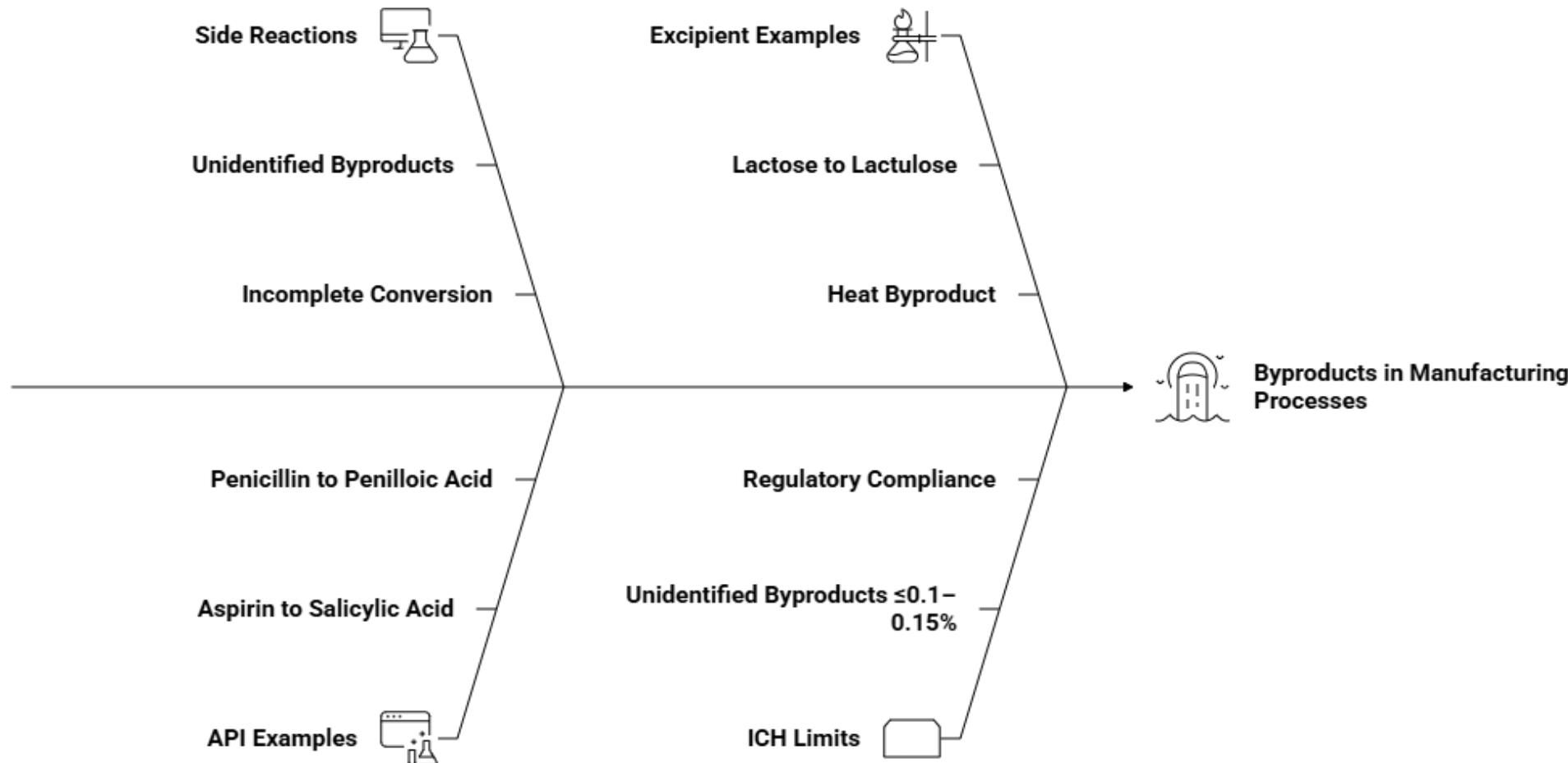
Excipient Example

PEG can contain Ethylene oxide residue.

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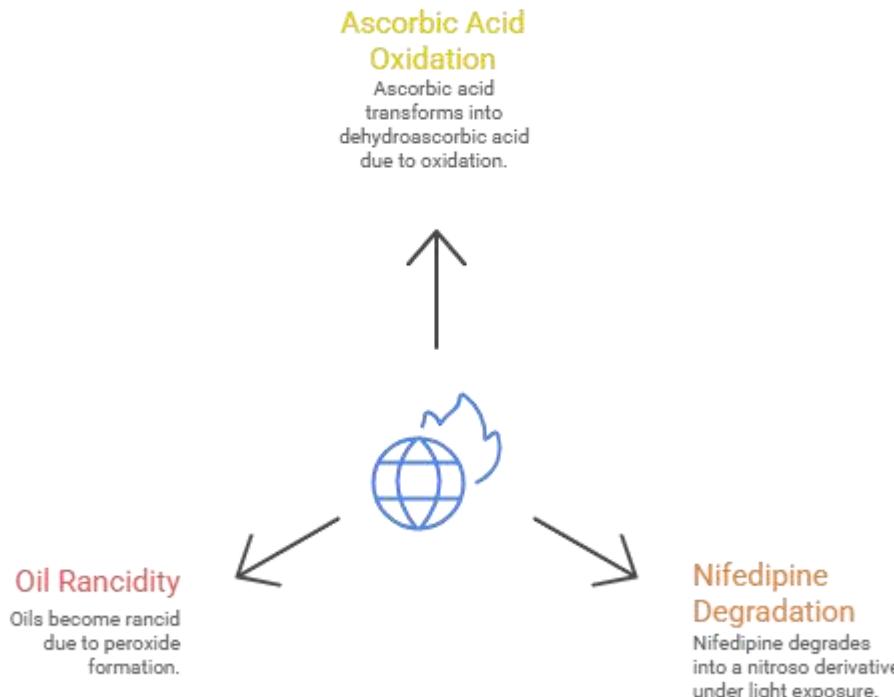
3. Manufacturing Process Byproducts

Analyzing Byproducts in Manufacturing Processes

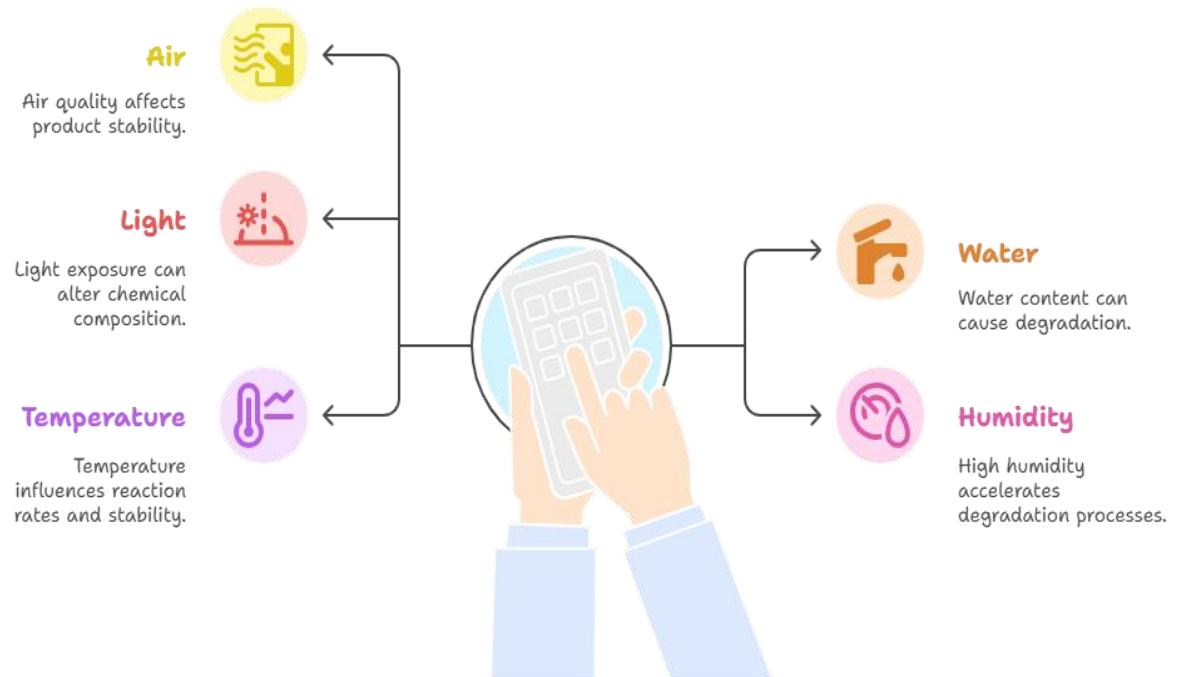


4. Environmental Factors

Environmental Impact on Chemical Stability



Environmental Factors



Harmonization Efforts by the International Council for Harmonisation (ICH)

ICH Formation and Mission

1	Founding in Brussels ICH was established in 1990 in Brussels.
2	Member Organizations EMA, MHLW, FDA, EFPIA, JPMA, and PhRMA joined as members.
3	Observer Organizations WHO, Canada, Brazil, and China participated as observers.
4	Mission Statement ICH aimed to harmonize technical requirements and reduce costs.
5	Guideline Development Over 60 guidelines were developed in 25+ years.

ICH's Strategic Goals



Eliminating Redundant Testing

Streamlining processes to avoid unnecessary repetition



Enabling Mutual Recognition of Data

Fostering trust and acceptance of data across regions



Promoting Science- & Risk-Based Quality Control

Ensuring quality through scientific rigor and risk assessment



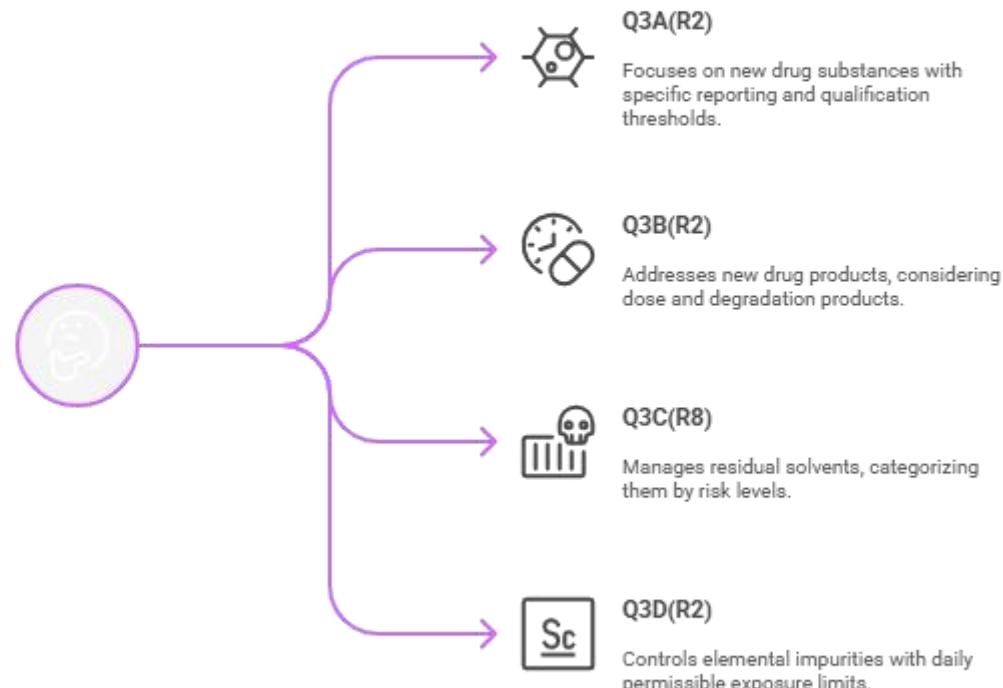
Supporting Global Adoption via Training

Facilitating widespread understanding and implementation

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Key ICH Impurity Guidelines

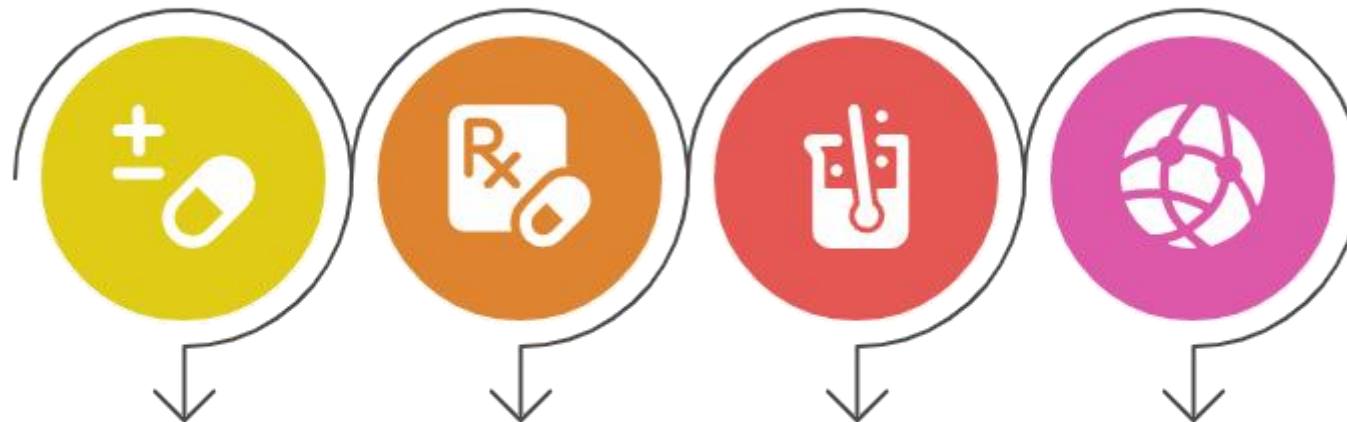
Which ICH impurity guideline should be followed?



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ICH Examples

ICH Examples



Aspirin

Salicylic acid less than 0.15% qualifies via toxicity.

Paracetamol

p-aminophenol less than 0.005% (Q3B).

Solvents

Toluene (Class 2) less than or equal to 890 ppm.

Global case

Oncology drug approved in EU/JP/US using same Q3A data.

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Global Impact of WHO & ICH

Consistency

Uniform impurity limits ensure reliable quality worldwide.



Economic

Saves billions in testing and clinical trials.



Examples

Generic ARVs, herbal medicines, and injectables benefit.



Safety

Standardized toxic thresholds protect public health.

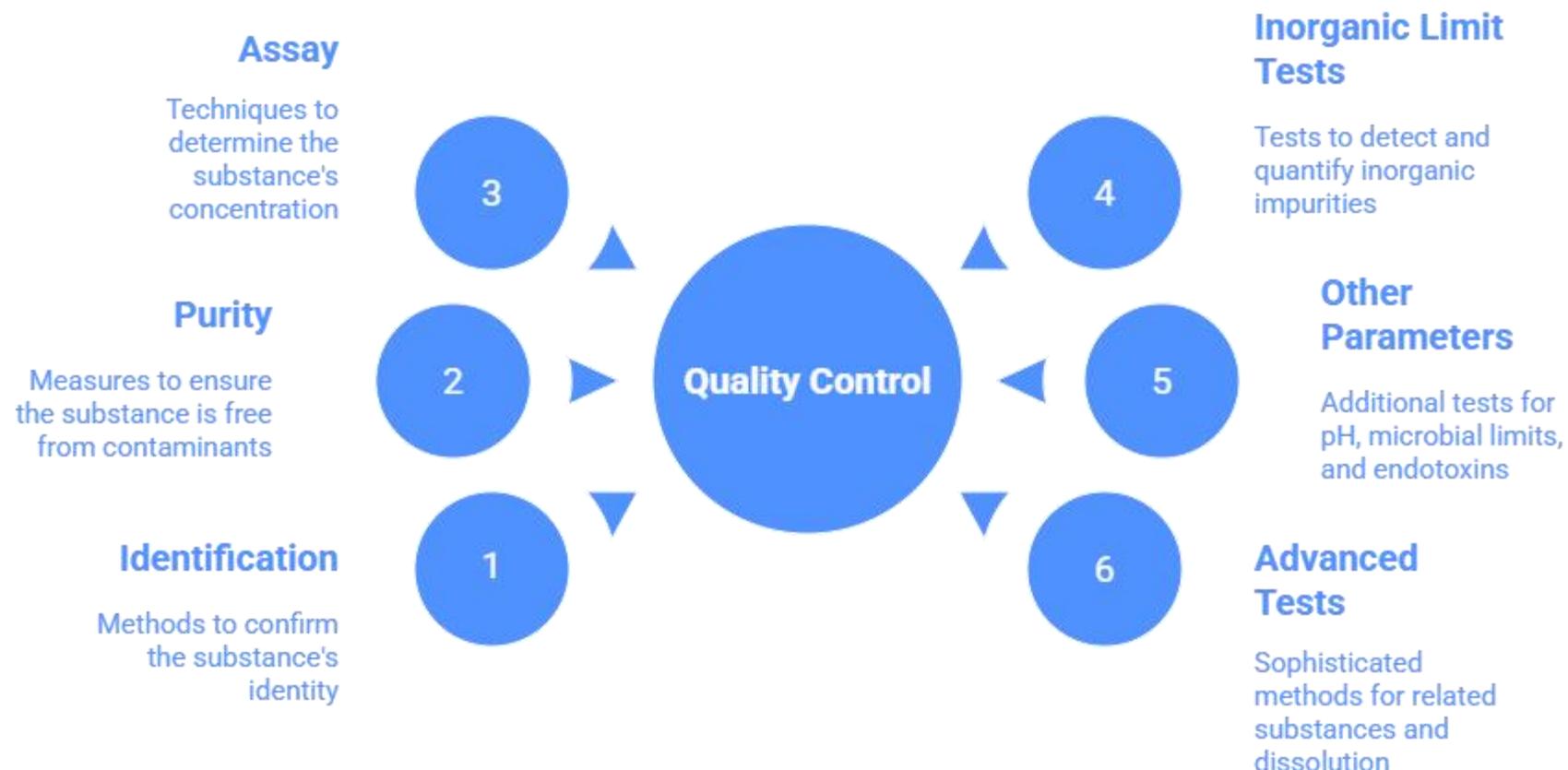


Regulatory

Faster approvals are achieved through data sharing.



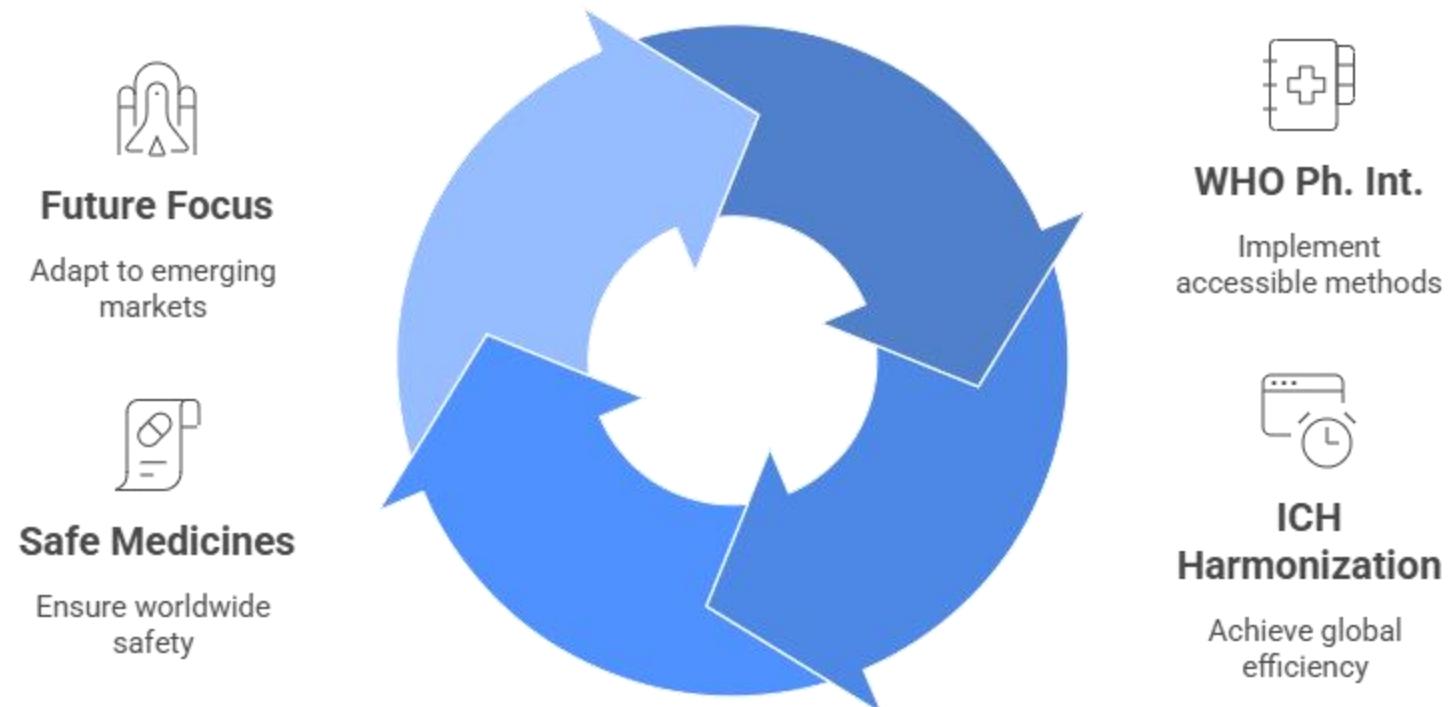
Comprehensive Quality Control Parameters



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SUMMARY AND TAKEAWAYS

Global Medicine Safety Cycle



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1: When was the International Council for Harmonisation (ICH) founded, and which three regions were its original regulatory members?

- A) 1951; WHO, Europe, Japan
- B) 1990; EU (EMA), Japan (MHLW), USA (FDA)



International Council for Harmonisation (ICH)



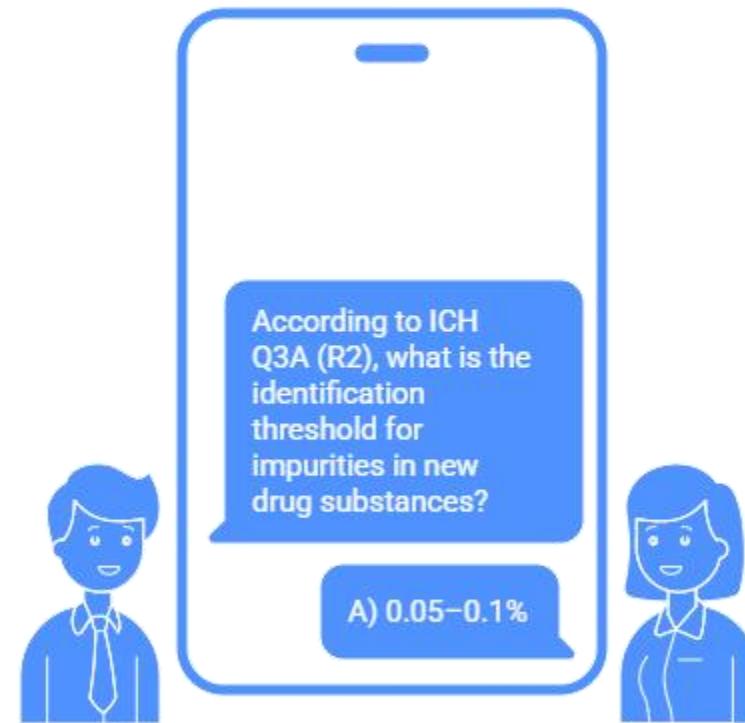
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2: According to ICH Q3A (R2),
what is the identification
threshold for impurities in new
drug substances?

- A) 0.05–0.1%
- B) 0.1–0.2%

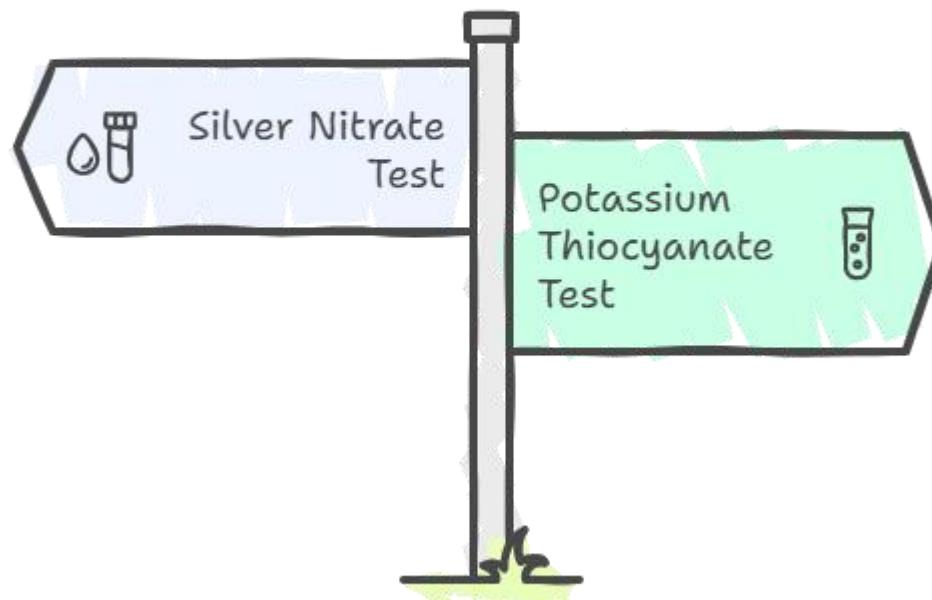


ICH Q3A Identification Threshold



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Which test to use for iron limit in sodium chloride?



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Limit of Iron in Sodium Chloride

Which test is used for the limit of iron in sodium chloride in the WHO International Pharmacopoeia?

The Potassium thiocyanate test.

What indicates compliance?

No red color, indicating a limit of less than 20 ppm.



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4: Which ICH guideline classifies residual solvents into Class 1 (to avoid), Class 2 (limit), and Class 3 (low toxicity), with benzene limited to <2 ppm?

- A) Q3D (R2)
- B) Q3C (R8)



Which ICH guideline classifies residual solvents?

Q3D (R2)

Focuses on elemental impurities, not residual solvents.



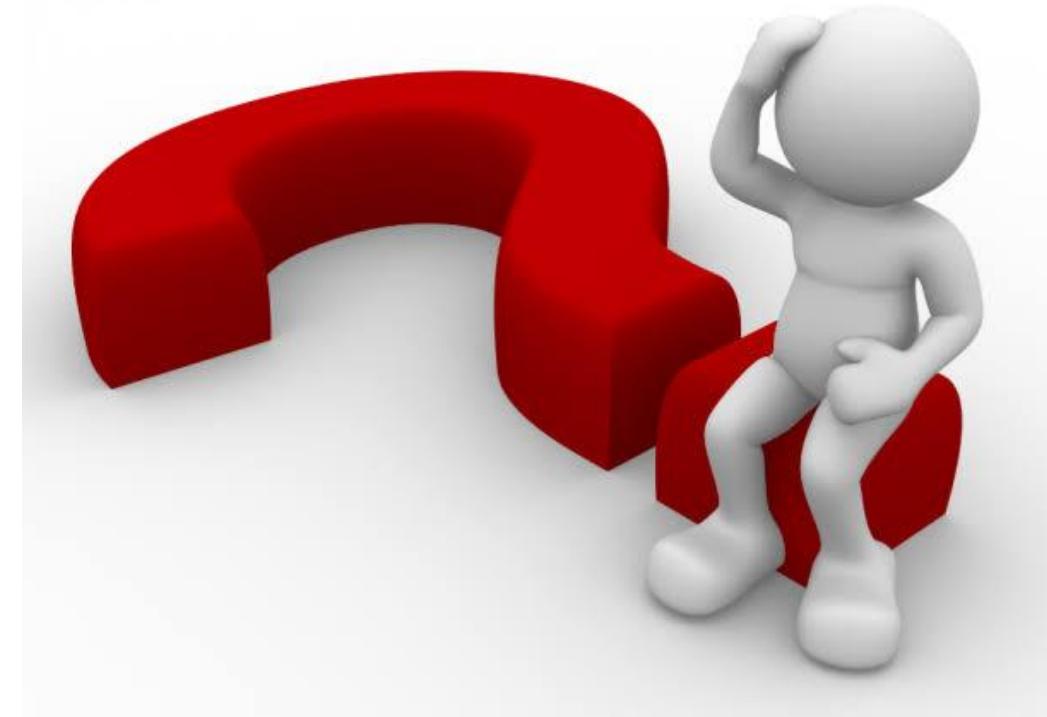
Q3C (R8)

Classifies residual solvents into three classes with specific limits.

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5. In modern pharmacopoeial standards, what is the typical limit for heavy metals using the hydrogen sulphide precipitation method, as seen in magnesium sulphate?

- A) 5–10 ppm
- B) 10–40 ppm



Heavy Metal Limit (ppm)



**Modern
Standards**

5-10

Typical limit for heavy
metals

10-40

**Older
Standards**

Typical limit for heavy
metals

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REFERENCES

□Textbook References

- 1.WHO International Pharmacopoeia, 11th Edition (2022) – Cited in Session 2.pdf, p. 2.
- 2.ICH Guideline Q3A(R2): Impurities in New Drug Substances – Cited in Session 2.pdf, p. 3.
- 3.ICH Guideline Q3B(R2): Impurities in New Drug Products – Cited in Session 2.pdf, p. 3.
- 4.ICH Guideline Q3C(R8): Residual Solvents – Cited in Session 2.pdf, p. 3.
- 5.ICH Guideline Q3D(R2): Elemental Impurities – Cited in Session 2.pdf, p. 3–4.



Thank You