

# **SNS COLLEGE OF PHARMACY AND HEALTH SCIENCES**



*Affiliated To The Tamil Nadu Dr. MGR Medical University, Chennai*

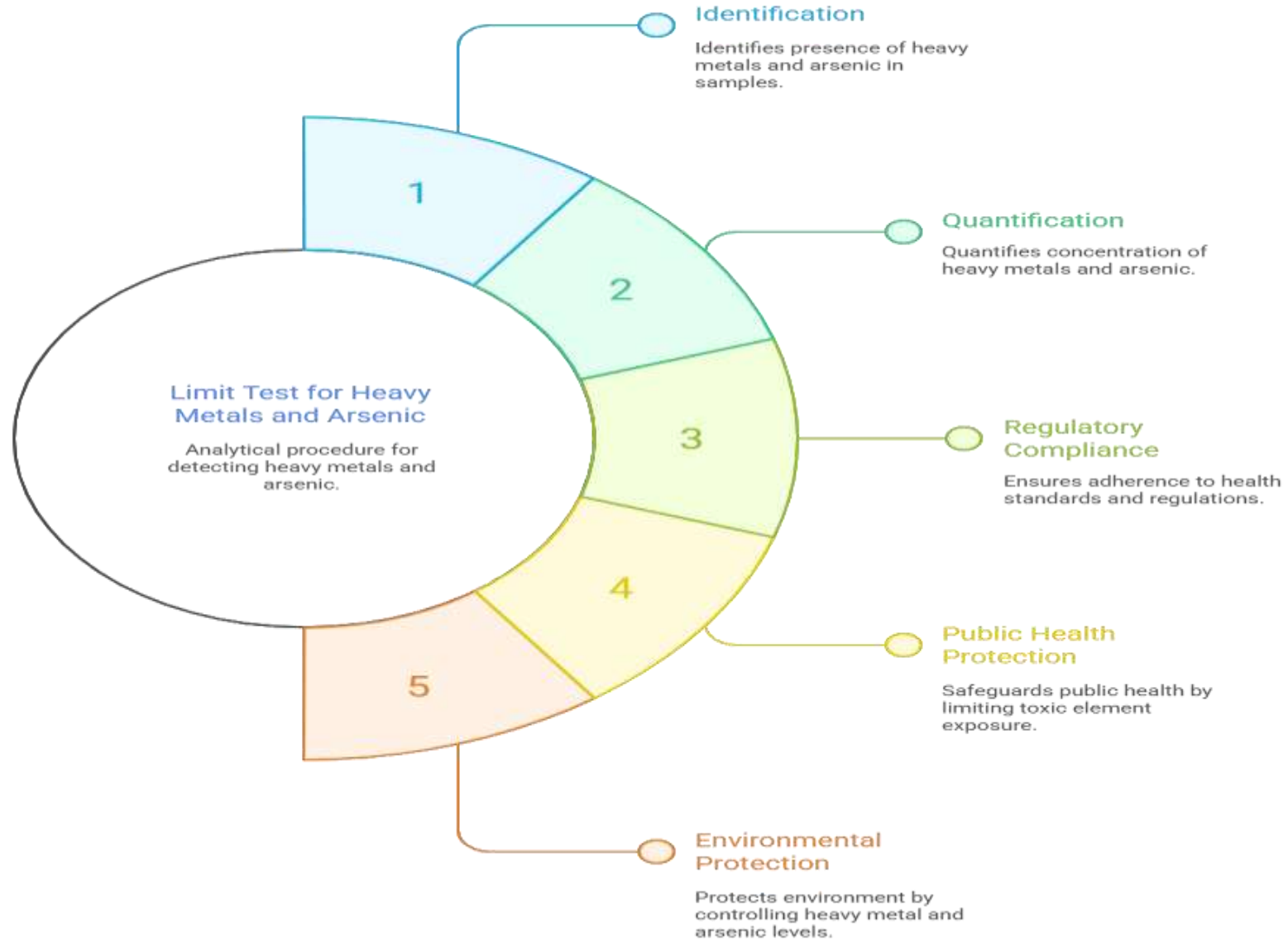
*Approved by Pharmacy Council of India, New Delhi.*

**Coimbatore -641035**

**COURSE NAME:PHARMACEUTICAL CHEMISTRY**

**I YEAR D PHARM**

**TOPIC 5: LIMIT TEST FOR IRON AND HEAVY METALS**



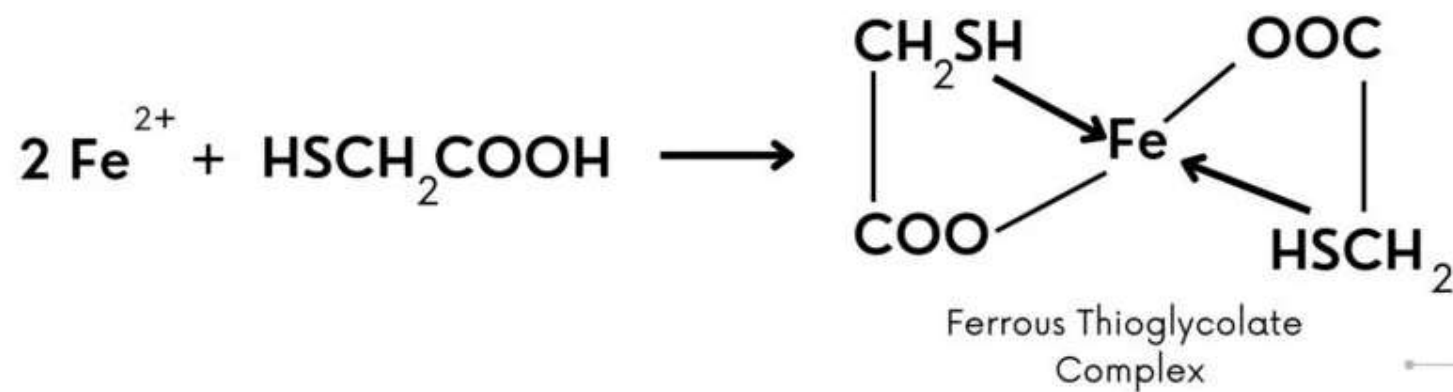
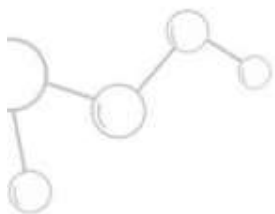
# LIMIT TEST FOR IRON

# Principle

- Limit test of Iron is based on the reaction of iron in **ammonical solution** with **thioglycollic acid** in presence of **citric acid** to form iron thioglycolate which is pale pink to deep **reddish purple** in color.



## LIMIT TEST FOR IRON (REACTIONS)



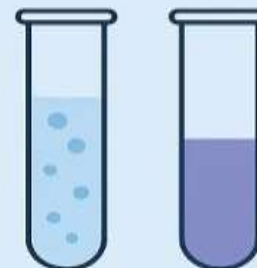
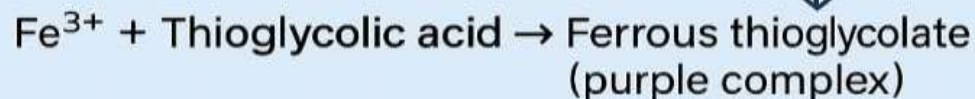
# LIMIT TEST OF IRON

## DEFINITION

A qualitative test that detects the presence of trace amounts of iron.

## THEORY

Iron impurities react with thioglycolic acid in an acidic medium to form a purple-colored complex.



$\text{Fe}^{3+}$       Ferrous  
thioglycolate

## REAGENTS

- Citric acid
- Thioglycolic acid
- Ammonia solution
- Iron standard solution

## APPLICATION

Used in pharmaceutical chemistry to ensure that raw materials and finished products are free from iron impurities.

Standard	Test
Pipette out 2 ml of standard Iron solution into the Nessler's cylinder marked as standard	Dissolve the specified quantity of given sample in distilled water in Nessler's cylinder marked as test
Dilute it to 40 ml with distilled water	Dilute it to 40 ml with distilled water
Add 2 ml of 20 % w/v solution of iron free citric acid	Add 2 ml of 20 % w/v solution of iron free citric acid
Add 0.1ml of thioglycolic acid.	Add 0.1ml of thioglycolic acid.
Mix and make alkaline with iron free ammonia solution and dilute to 50ml with water	Mix and make alkaline with iron free ammonia solution and dilute to 50ml with water
Immediately stir with a glass rod and allow it to stand for five minutes	Immediately stir with a glass rod and allow it to stand for five minutes

**Chemicals required :**

**Iron free citric acid**

**20 % w/v solution of Citric acid**

**20 g of citric acid in 100 ml of water**



## 4. Limit Test for Heavy Metals

### ❖ PRINCIPLE

- All Metals like **Copper, Bismuth, Lead, Mercury, Arsenic, Antimony, Silver** etc (except alkali metals and alkaline earth metals) are coloured by sulphide ions (**H<sub>2</sub>S** or **Na<sub>2</sub>S**) under specified conditions.
- The limit test for detecting and limiting the impurity of Heavy metals.
- The HM are precipitated as Metal sulphides by the addition of hydrogen sulphide or sodium sulphide solution.
- Depends upon the quantity of the metal the colour varies from **brown to black**.

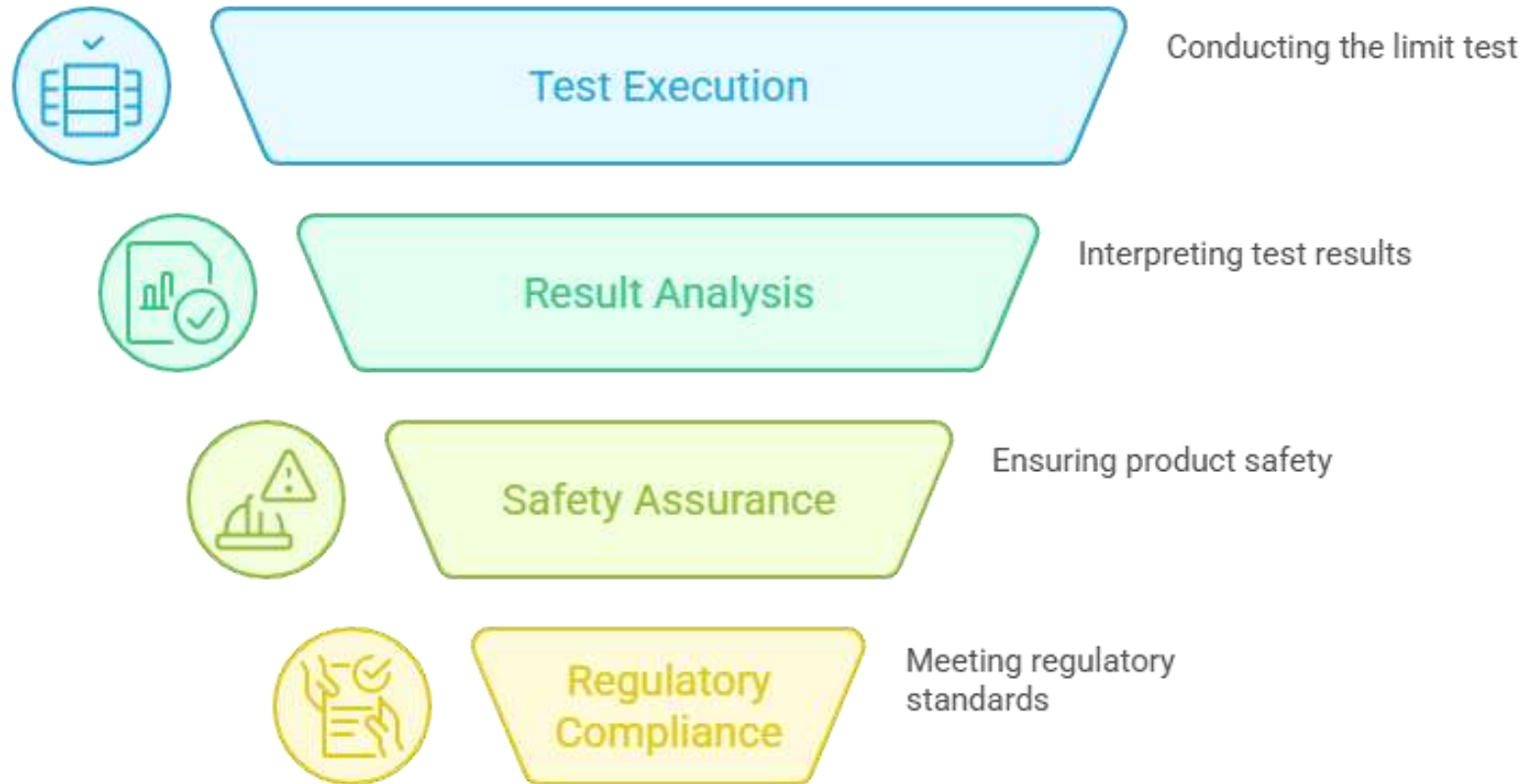


# PROCEDURE

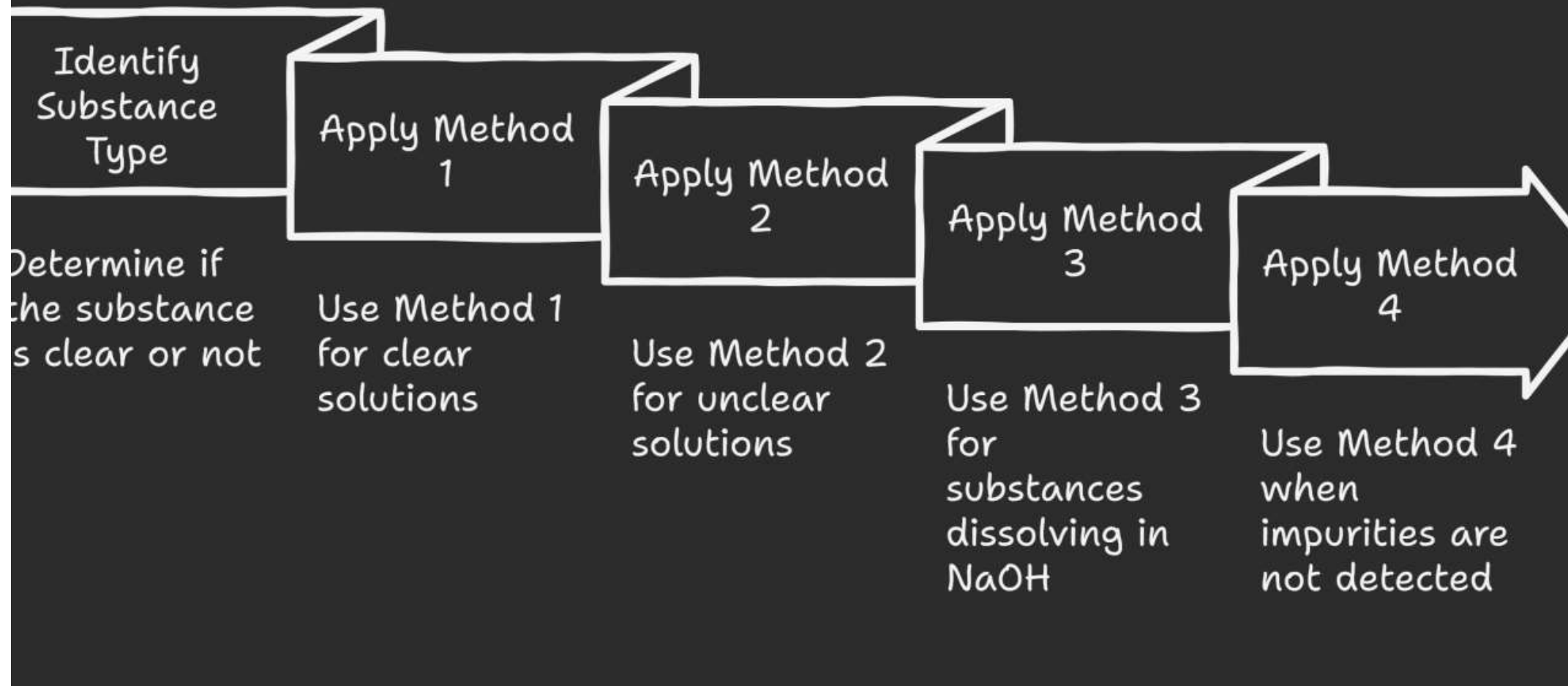
"TAKE TWO 50 ML NESSLER CYLINDER AND MARK ONE AS TEST AND OTHER AS STANDARD"

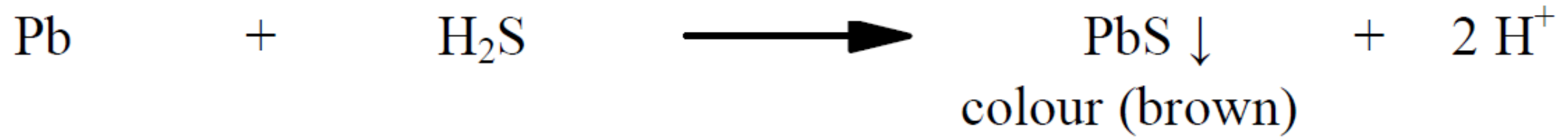
Test	Standard
<p>Place 25ml of solution prepared for the test as directed in the individual monograph or dissolve the specified quality of the substance under examination in sufficient water to produce 25ml.</p>	<p>Pipette 1.0ml of lead standard solution (20 ppm Pb) and dilute with water to produce 25 ml.</p>
<p>Adjust PH between 3 to 4 with Dil. Acetic acid or Dil. Ammonia solution and dilute with water to produce 35ml and mix.</p>	<p>Adjust PH between 3 to 4 with Dil. Acetic acid or Dil. Ammonia solution and dilute with water to produce 35ml and mix.</p>
<p>Add 10ml of freshly prepared Hydrogen sulphide solution, mix and dilute to 50ml with water. Allow to stand for 5 minute.</p>	<p>Add 10ml of freshly prepared hydrogen sulphide solution, mix and dilute to 50ml with water. Allow to stand for 5 minute.</p>


## Ensuring Safety Through Limit Testing



## Methods for Heavy Metal Testing







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# Heavy Metals Test



Test

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 **Also Known As :** Metal Toxicity Test

 **Type :** Blood or Urine Test

 **Purpose :** Detect Heavy Metal Exposure

 **Sample Type :** Blood or Urine

 **Preparation :** No specific prep

 **Fasting :** Not necessary

 **Gender :** No gender preference

 **Age Group :** All ages

 **Normal Value :** <25.00 µg/dL

 **Report Time :** Few Days

 **Cost :** 5,000 - 10,000 INR\*

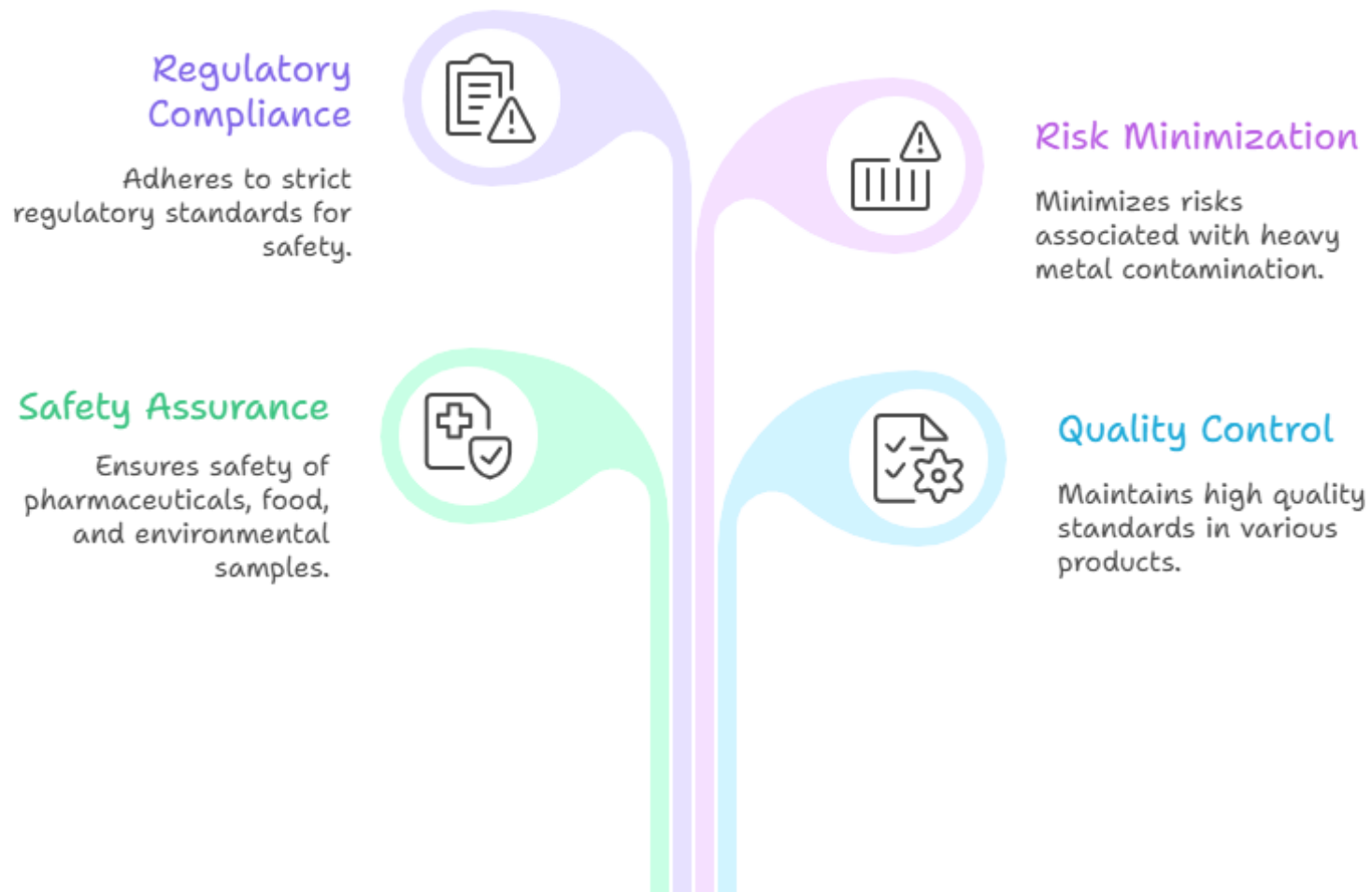
Heavy metals	Symbol	Maximum permissible limit (mg/kg)	References
Arsenic	As	5	(US EPA, 2015)
Barium	Ba	100	
Cadmium	Cd	1	
Chromium	Cr	5	
Lead	Pb	5	
Mercury	Hg	0.2	
Selenium	Se	1	
Silver	Ag	5	

	Maximum levels (ppm)	Heavy Metals	Maximum levels (ppm)
Arsenic (As)	20	Manganese (Mn )	2000
Cadmium (Cd)	3	Lead (Pb)	50
Cobalt (Co)	50	Nickel (Ni)	100
Chromium (Cr)	100	Selenium (Se)	10
Copper (Cu)	100	Zinc (Zn)	300



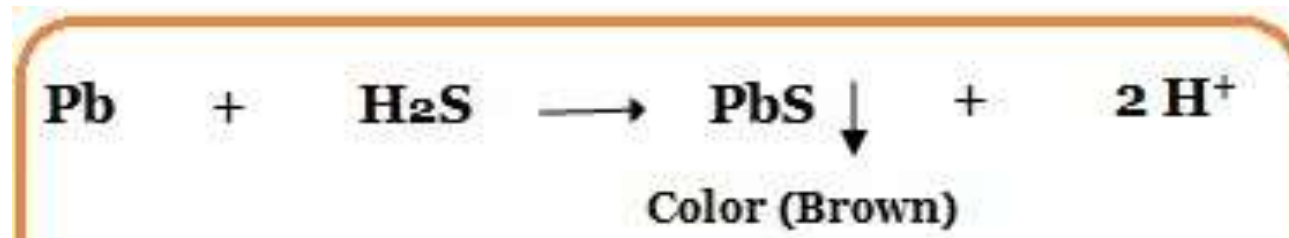
## SUMMARY

### Unveiling the Dimensions of Heavy Metal and Arsenic Testing

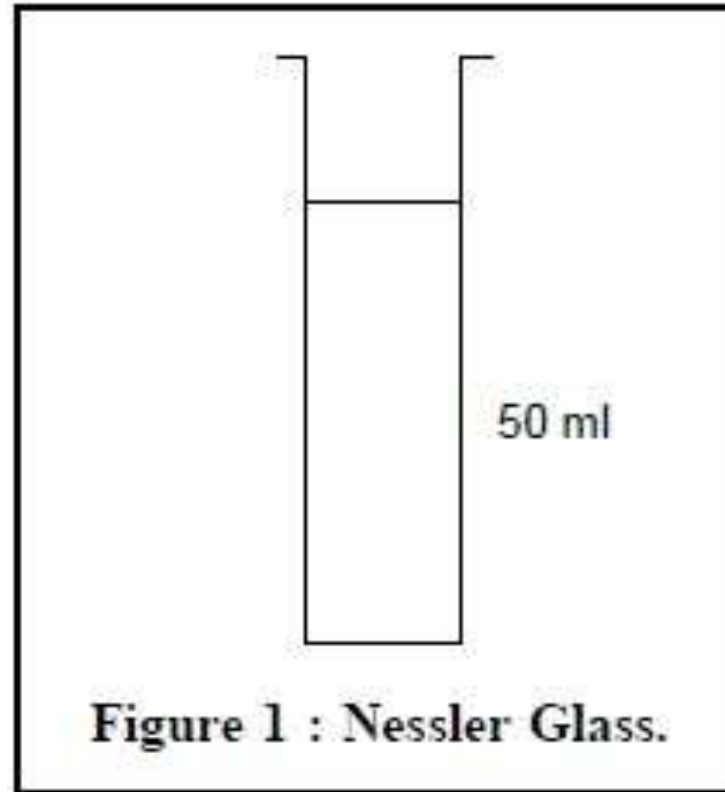


## ASSESSMENTS

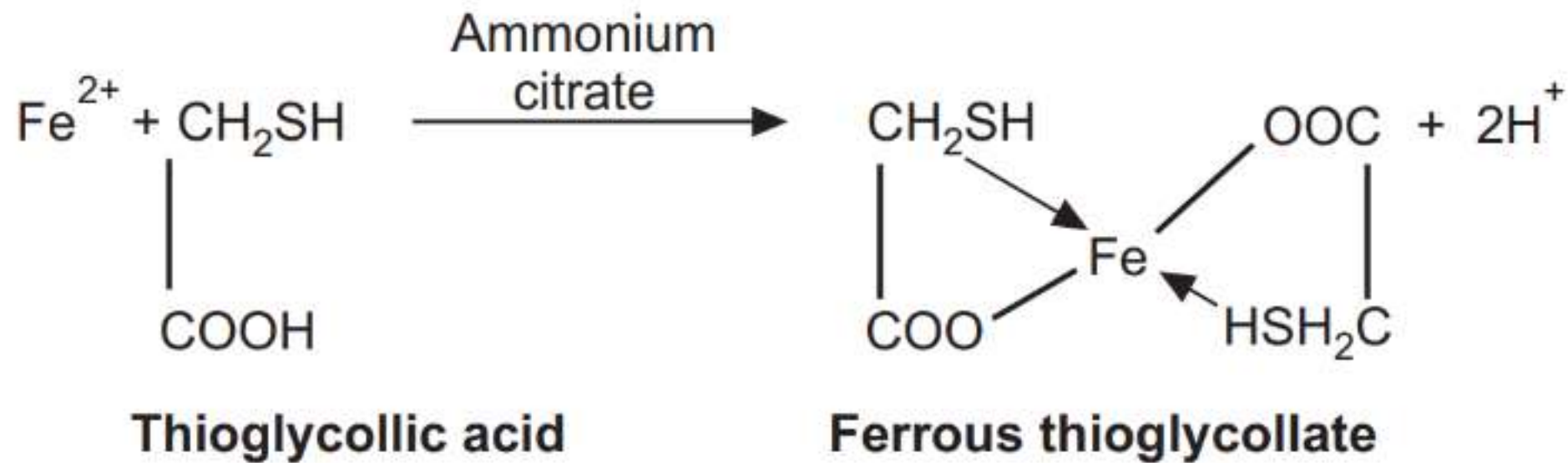
1. Give a note on limit test for sulphate ?



## 2. Explain the reaction?



3. Name the below given apparatus?



## REFERENCES

• ***Practical Pharmaceutical Chemistry, Part-I*** by A.H. Beckett and J.B. Stenlake: This is a widely referenced book in pharmaceutical analysis that covers various limit tests in detail.

***Pharmaceutical Chemical Analysis: Methods for Identification and Limit Tests*** by Ole Pedersen

• ***Pharmaceutical Inorganic Chemistry*** by P. Gundu Rao, and also titles by other authors such as Alagarsamy or S. Chand, R.D. Madan, and Anita Madan

Thank  
You