

Mechanical Testing



Engineering Materials and Metallurgy

KARTHICK B

ASSISTANT PROFESSOR / MECHANICAL ENGG





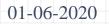






Mechanical Testing





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INSTITUTIONS







- Mechanical tests the material may be physically tested to destruction. Will normally specify a value for properties such as strength, hardness, toughness, etc.
- Non-destructive tests (NDT) samples or finished articles are tested before being used and can be reused after testing.



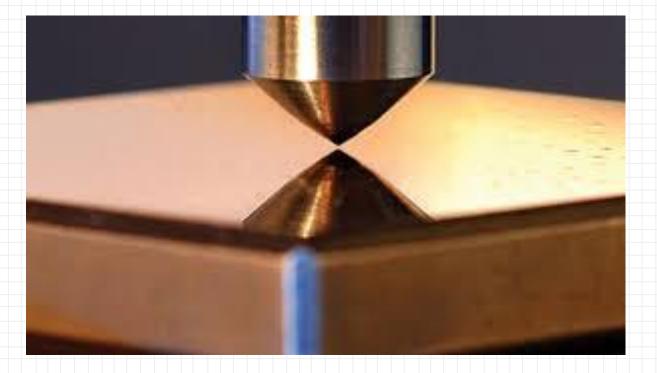




Hardness Testing



Hardness is the ability to withstand indentation or scratches



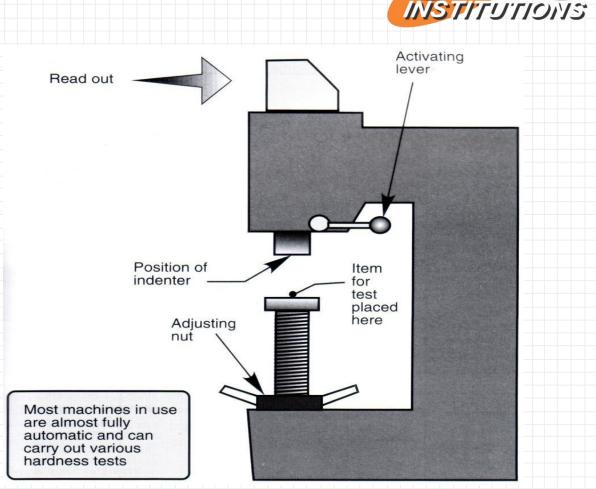
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Hardness Testing Machine

- The indenter is pressed into the metal
- Softer materials leave a deeper indentation







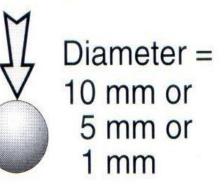
Brinell Hardness Test



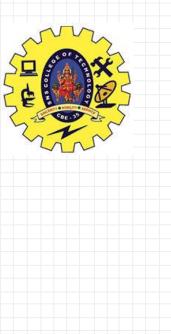
- Uses ball shaped indenter.
- Cannot be used for thin materials.
- Ball may deform on very hard materials
- Surface area of indentation is measured.



Hardened steel or tungsten carbide ball



01-06-2020







Brinell Hardness Test

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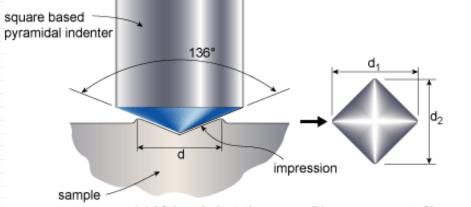
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Vickers Hardness Test



- Uses square shaped pyramid indenter
- Accurate results
- Measures length of diagonal on indentation.

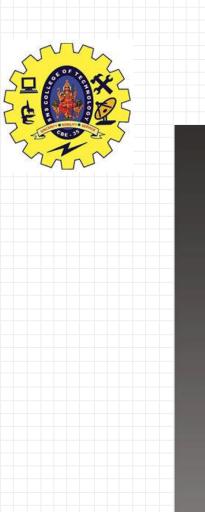


(a) Vickers indentation

 (b) measurement of impression diagonals

• Usually used on very hard materials





Vickers Hardness Test



Vickers

Hardness Test

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Rockwell Hardness Tests



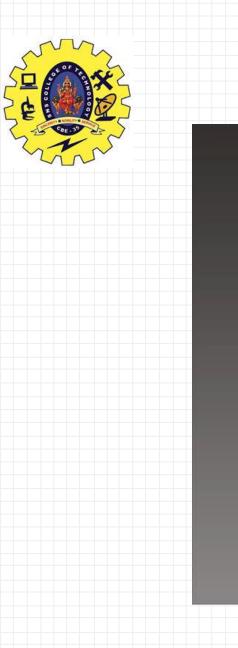
- Gives direct reading.
- Rockwell B (ball) used for soft materials.
- Rockwell C (cone) uses diamond cone for hard

Two most common indenters are Ball – B and Cone – C

materials.

• Flexible, quick and easy to use.





Rockwell Hardness Tests



Rockwell Hardness Test

Scale C

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Thank You

Assessment - Cross Word Puzzle

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